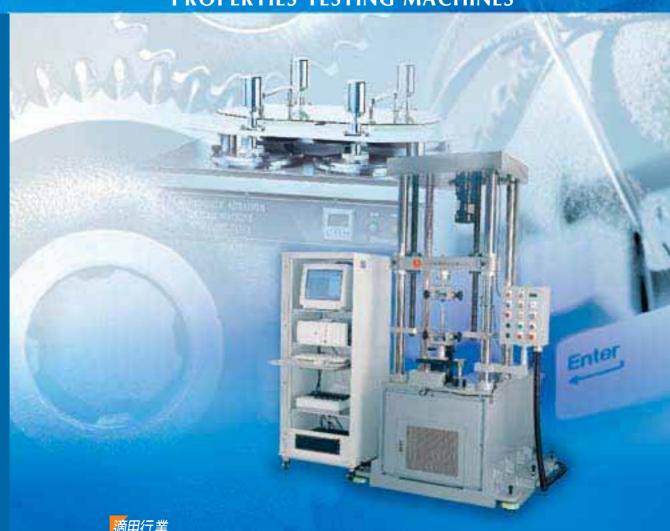








高分子物性化性試驗機系列 **VARIOUS POLYMER PHYSICAL & CHEMICAL PROPERTIES TESTING MACHINES**



適用行業

橡膠、塑膠、高分子聚合物、紡織品、合成化學製品、汽機車零件、紡紗、皮革製品……等。

DESIGNED FOR TESTING

RUBBER · PLASTICS · POLYMER · TEXTILE · COMPOUND CHEMICAL PRODUCTS · AUTO PARTS · YARN · LEATHERS...ETC.

C OMPANY PROFILE

弘達白1975年9月成立以來,一直秉持著被意、技術、服務的經營理念、專業於品管儀器的開發與研究。

鑑於「巫質管理」是國際性產品的必然趨勢。弘達汲汲於攝營電腦輔助機械設計及電子計劃製造中心。30餘年以來。 終於成功開發了終近1000種各類的就聽情器。

弘遠研製的試驗機遇用之工業包括: 律師、塑師、鞋業、造紙包裝業、機械五金業、建材業、汽車衛件業、電線電機 業、適用產品如: 自行車、摩托車、球拍、球棒、高端大球桿、建築五金材料、資防泥凝土、傷糧、電線光纖、電纜、動 織、姿態,作材料物性機能及環境試驗。

弘達也總代理個外數家知名品牌之品營儀器。弘達獲得度爾南國家檢校體系檢校實驗室認可。(力校正實驗室模號: 0002),並可對外校正及給驗,使產品之精度、技術獲得把高的密報與肯定。

HUNG TA INSTRUMENT CO., LTD., a pioneer in manufacturing quality control instruments, was established in September 1975. Our CAD-CAM and R&D center is fully equipped to ensure products of advanced technology, state of art knowhow in order to meet our company's strict policy of reliability, tenacity of purpose and good after sales service.

In order to comply with world wide requirement of quality control management, our R&D department has spared no effort in developing up to 200 types of various reliable testing instruments.

Our range of testing equipments are suitable for quality control of products of various fields, including rubber, plastic, shoe manufacturing, paper and pulp industries, machinery and hardware, construction industries, automobile parts, electrical wire and cable. They meet the needs of testing products like automobile, motorcycle, rackets, clubs, hardware items, reinforced concrete, bridge, optical fiber, cable, textile, dyeing and finishing, as well as environmental test equipments.

We also represent a number of reputable quality control equipments manufactured by renown American and European producers.

We are proud to be the only Taiwanese manufacturer approved by the Economic Department of National Calibration and Service Division of Taiwan as an laboratory for inspection and calibration (calibration cert. No.0002). Furthermore, we issue certificates recognized by the government.





力校正實驗室及經濟實驗室 The force calibration laboratory & inspection laboratory



電腦軟體及機板設計中心 Computer aided design center



電子計馬系統製造中心 Electronic measuring system manufacturing center



展示測試中心 Show room & testing center



展示測試中心 Show room & testing center







▲ 度量側應家檢校體系力校正實驗室證據及容量0 – 2000KN 符合ISO GUIDE 17025





通過 ISO-9001 國際尼美麗語·證書授號 Q10161 Quality Management System accreditted by ISO-9001 with the Certification No. Q10161



Computer Type Disk Rheometer



HT-2101 電腦伺取由整萬能材料試驗機(開口式) Computer-Control Servo Hydraulic Universal Testing Machine(Openfront-Jaw)



HT-2402 電腦回顧控制材料試驗機 Computer Servo Control Materials Testing Systems



HT-9770 自動化基征補助級力重標業機 High Precision Automatic Dead Weight Primary Force Calibrator (50 KN ~ 2000 KN)



< 2000 KN

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HT-8752 MOONEY VISCOMETER 木尼試驗機

ASTM D1646,BS1673,ISO-289,JIS-K6300

AND CNS-10273,10274

- ■本機系用來測試天然橡膠的特性,可測試木尼黏化及木尼燒焦。 全電腦控制,可顯示之數值包括TQ3,TQ5,TQ18,TQ35,TS1及 TS2。
- The mooney viscometer is specially designed to measure Mooney viscosity and Mooney scorch. It is fully computerized with user friendly software.

自動量測系統 AUTO MEASURING SYSTEM

- 1. 黏度感應器 strain gauge 式傳感器
- 2. 木尼黏度值校正 模糊邏輯電腦系統
- 3. 手動/自動互換操作系統, 學習及操作十分方便
- 4. 全電腦式控制,下拉式選單,對話式顯示及控制系統
- 5. 測試過程全程監控-所視及所得並可自動計算列印及儲存可呼叫所需曲線 4+1分鐘的黏度值及橡膠1分鐘的回復特性 橡膠燒焦 TQ3, TQ5, TQ18, TQ35, by TS1, TS2 的所需時間
- 6. 測試條件可儲存及呼叫以節省設定時間
- 7. 測試曲線之容許誤差可預設, 測試物品質可完全控制
- 8. 可呼叫任何曲線加以比較 並可顯示曲線上任何一點的黏度值
- 9. 多筆測試值可選取並求平均值
- 10. 可根據測試需求終止測試,並求取測試資料-或僅僅取消測試
- 1. Viscosity detector: strain gauge type transducer.
- 2. Calibration of Mooney viscosity value: by fuzzy computer calibration system.
- 3. Manual/automatic operation interchangeable, easy to learn and operate.
- 4. Full computer control, drop down combo box, conversational display & control system with Chinese/English version.
- 5. Monitoring the whole test process. What you see, what you get. Auto calculating, printing and saving. It can recall required curves, the viscosity value of 1+4 minutes, the recovering characters of rubber for 1 minute, the rubber scorch acquiring time of TQ3, TQ5, TQ18, TQ35 by TS1, TS2.
- 6.Test terms could be saved and recalled to save the time of setting.7.Permitted deviation of test curve could be presetted, and the quality of specimen material would be fully controlled.
- 8. It could recall any or some testing curve to compare. And display the viscosity value and time of any point on the curve.
- 9. It could choose some testing values and get the average.
- 10.lt could end test according to test requirements and get the test information, or just to cancel this test.



HT-8752 木尼試驗機 MOONEY VISCOMETER

| 型式 Model | HMV-200 |
|---------------------------|-----------------------------------|
| 參考標準 | ASTM,D1646,BS1673,ISO,R289 |
| Available Standard | JIS K6300,CNS 10723,10274 |
| 木尼黏度 Mooney viscosity | 最大200M, Max.200M |
| 溫度範圍 Temperature | 最大200°C, Max.200 Degree Celsius |
| 壓力系統 | 空壓(空氣壓縮機) |
| Pressure System | Pneumatic (Air Compressor) |
| 加熱系統 Heating System | 電熱式, Electrical Heater |
| 試片尺寸 | 約 45x9~12 (直徑x厚度) |
| Speciman Dimension(mm) | Approx 45x9-12(dia x thickness) |
| 轉子 Rotor | L 型及 S 型, L type and S type |
| Rotor Retreating | Automatic |
| 轉子速度 Rotor Rotation Speed | 2 +/-0.02rpm |
| 壓盤壓力 Die Pressure | 約Approx 1173+/.581kg |
| 驅動馬達 | 25w,200/220V,50/60HZ,1500/1800rpm |
| Drive Motor | |
| 電熱片 | 嵌入是環狀電熱片, 550W, 2 組 |
| Heater | Embeded Ring Heater,550W,2 Sets |
| 選用設備Optional | 列表機 空氣壓縮機 |
| | Printer, Air compressor |
| 工作壓力 | 最大 7kgf/cm2 (bar), 一般3.8 kgf/cm2 |
| Pneumatic Requirements | Max.7 kgf/cm.sq(Bar) Generally |
| | 3.8kgf/cm.sq available |
| 外型尺寸 Dimension | 約Approx.800(W)x450(D) x 1300(H)mm |
| 重量 Net Weight | 約Approx.259kg |
| 電源 Power supply | Max.AC220V,1.2KVA,50/60HZ |



HT-8756P AUTOMATIC DISK RHEOMETER

電腦式硫化試驗機

ASTM D-2084-79, BS1673 PART 10, ISO 3417

- 在傳統的橡膠製造工廠中,師傳經常靠著老練的經驗,調整橡膠 配料來迎合模具厚度,或成形品軟硬度的要求。雖然經數次的調整,亦可達到目標,但過程中,除了浪費了寶貴的時間與物料 外,是否已調得"最佳"配方,則不得而知。如今,藉著電腦軟硬 體的協助,由硫化試驗曲線的顯示,可讓一位新手,輕易調得合 理的配料與最平衡的焦燒與硫化配方,既節省物料、時間,更可確保品質,一舉數得。此為本機對橡膠工業的最大貢獻。
- ■加硫橡膠的最佳開模時間,在大量生產的過程當中,常需與品質 控制相結合。本機利用電腦軟體的協助,輔以精密的機械結構, 能將各種不同配方的加硫橡膠,求出其最佳開模時間。
- For traditional rubber manufacturing factories, a technician could always adjust the rubber components to meet the moulds' thickness or the hardness of molded products by his own experiences. He can achieve the target through several times of adjustment. However, during the process, not only he spent lots of precious time and materials, but also no one knows if the "best" adjustment for the components is reached. Now, through the help of computer hardware and software, and the test graph of Rheometer, even a fresh operator can easily get the best solution for reasonable components, best-balanced scorch and cure components. Besides saving materials and time, it also assures the quality. It is the best contribution this AUTOMATIC DISK RHEOMETER can do for rubber industry.
- Pre-production quality control plays an important role in rubber industry. With proper control, you can decide the best time for mould opening. This is the reason why Rheometer is gaining more importance in the field of basic research, raw material management, quality control and R&D.

HT-8756P 規格SPECIFICATIONS

| 最大扭力 Max. torque | 200 Lbf |
|---------------------------------|-------------------------------------|
| 扭力感測範圍 Torque. sensing range | 25, 50, 100, 200 Lbf-in 4段 stages |
| 溫度範圍 Temperature range | Rt~200°C |
| 溫度控制 | 電腦控制,PID SCR控制,精度 ±0.1℃ |
| Temperature control | Micro-processor & computer control, |
| | PID & SCR control, accuracy ±0.1 °C |



HT-8756P 電腦式硫化試驗機 Automatic Disk Rheometer

| 空壓源 | 空壓機選用 |
|-------------------------|--|
| Air source | Air compressor optional |
| 加熱方式 | 電熱 Electric |
| Heating method | |
| 溫度檢出 | PT 100 Ω |
| Temperature sensor | |
| 轉子 | 高精度加工生產模式 MPC mode |
| Rotor | (Micro Production Control) |
| 轉子夾持方式 | 空壓 Pneumatic |
| Rotor clamping | |
| 振動頻率 | 100 cpm (1.67Hz) |
| Vibration disk rotation | |
| frequency | |
| 振動角度 | <u>+</u> 1°, <u>+</u> 3°, <u>+</u> 5° |
| Vibration angle | |
| 測試時間 | 3~600 min 可任意設定 available to set |
| Test time | |
| 壓力 | 氣動方式,壓力4.15kg/cm2 |
| Pressure | Pneumatic pressure 4.15kg/cm2 |
| 報告數據 | Ts1, Ts2, Tc10, Tc50, Tc90, ML, MH |
| Test data | |
| 扭力校正 | 標準扭力校正 |
| Torque calibration | Standard Torque Calibration |
| 電源 | 1Ø, 220V, 50/60Hz |
| Power | |
| 材積 (約) | $132(W) \times 62(D) \times 116(H) \text{ cm}$ |
| Dimensions (about) | |
| 重量 | 200 kgs |
| Weight | |



T-2131, HT-8022, HT-8621

HT-2131 MARTINDALE ABRASION TESTER MARTINDALE 耐摩擦試驗機

BS-3424, 5690

- ■本機係用來測試梯理、鞋類外層、類織物等相關產品的耐磨察性。可同時測試四個試片。試片在固定荷重下,以可變化的方向與標準之砂布或砂紙作往復式的摩察,完成所需之摩擦欠數後,再評估其耐摩性之優劣。
- This is used to test the linings, upper materials or some similar samples for their abrasion resistance. Four samples can be tested at the same time. Under constant load, the samples are rubbed repeated against the standard abrasive cloth or paper in all directions. After testing, the sample can be evaluated for its character of abrasion resistance.

| 荷重Load | 595g, 795g |
|------------------|--------------------------------|
| 試片尺寸 Sample size | ø44 \pm 1mm $	imes$ 4 個pcs |
| 計時器 Timer | 六位數LCD數字顯示 6-digit LCD display |
| 計數器 Counter | 六位數LCD數字顯示 6-digit LCD display |
| 電源Power | 1ø, 110/220V, 50/60Hz |
| 重量Weight | 約 about 75 kgs |
| 材積Dimensions | 57 ×57 ×32cm |



HT-8022 AKRON ABRASION TESTER ____ AKRON 耐磨試驗機

CNS 734 K6047 BS903

- ■本機系藉由利用砝馬來測試大底輸胎或類似橡膠的產品的耐磨性。
- This tester is specially designed for testing the abrasion endurance of the sole, tire and the rubber-like products in combination with the use of reference weight.

| 試件尺寸 | 外徑2.5" 厚度0.5" 内徑0.5" 硬度60~70度或 220(L)x127(W)x1.5(T)MM |
|------------------|--|
| Specimen | External diameter 21/2"Thickness 1/2" Internal |
| • | Diameter1/2"Hardness 60-70 degree or |
| | 220(L)x127(W)x1.5(T)mm |
| 測試速度 | 250+/-5 或 85+-/-5 RPM |
| Rotation speed | RPM250 +/-5rpm or 85 +/-5rpm |
| | |
| 砂輪Grinding wheel | Dia. 150x 寬度Width 38, 粒度Sand grit #40 |
| 測試角度A djustable | 0~45度可調 |
| testing angles | 0 to 45 degrees |
| 計數器 Counter | 電子式六位數 6 digits(Electronical setting) |
| 砝碼Loading | 2磅及6磅 Approx.0.45kg(2 pounds) or 2.73kg(6 pounds) |
| 電源Power Source | 110v or 220v |
| 材積Dimensions | 約Appro 60(W)x45(D)x40(H)CM |
| 重量Net weight | 約60KGS Approx.60kgs |



ASTM D1630

- ■本機係用以測試加硫橡膠或其他橡膠製品混合物料的磨耗 程度,如鞋底、鞋跟等。
- This tester is used to test the abrasion resistance of vulcanized rubber or other rubber compounds or both used for the soles and heels of footwear.

| | 試片數 Specimen | 3片 3pcs. |
|--|--------------------------------|---------------------------------|
| | 轉輪直徑Diameter of rotation wheel | Ø150mm |
| | 試件尺寸 Specimen size | 25.4x25.4x6mm |
| | 荷重Loading | 約 Appox.2265g |
| | 計數器 Counter | 電子式六位數 6 digits(Electronic) |
| | 電源Power source | 220v or 110v |
| | 馬達Motor | 1/2HP |
| | 迴轉速度 Rotation Speed | 45+/-5rpm |
| | 砂紙Sand paper | Sand grits #40 |
| | 空壓原 Pneumatic source | 平均壓力4kg/sq.cm Average 4kg/sq.cm |
| | 材積Dimensions | 710(L)x440(W)x560(H)mm |
| | 重量Net weight | 115kgs |





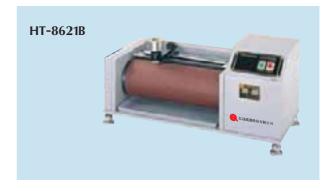
T-8621B, HT-8031A, HT-8357

HT-8621B ABRASION RESISTANCE (DIN TYPE) TESTER DIN 座 試驗機

DIN-53516,JIS-K6369

- ■本機係依DIN標準製造。在磨耗輪滾動的情形下,試件在固定壓力下在覆有砂紙的磨耗輪來回走一次,記錄其摩耗情形。
- The equipment is designed according to "Din Standard". It is applicable to the comparative test of rubber abrasion on the circumference of grinding wheel which is covered with sand paper. The rubber specimen moves longitudinally to and fro on the rotating grinding wheel in order to measure the abrasive rate.

| 磨耗輪直徑 Grinding wheel diameter | 150mm(a Circumference Approx.400mm) |
|--|-------------------------------------|
| 試件尺寸 Specimen size | Ø16.2mmxThickness 6-10mm |
| 試件移動速度 Speed of specimen | 每轉4.2mm 4.2mm Per Revolution |
| 荷重 Loading | 0.25,0.5,1.0,1.5,2.0kgs |
| 磨耗輸速度 Grinding wheel rotating speed | 40rpm |
| 電源 Power source | 1Ø,110V/220V |
| 材積 Dimensions(WxDxH) | 約Approx.95cmx33cmx31cm |
| 重量 Net weight | 約Approx.50kgs |



HT-8031A DYEING RUBBING TESTER

染色耐摩擦試驗機

JIS-L0801,0823,0849,1006,1084,K6328,P8136

- ■本機係於錘頭裹以乾或溼之白棉布,再施以砝碼荷重往復摩擦試件。取下白棉布與灰色標比較其灰化程度,藉以判斷試件染色之堅牢程度。
- Cover the rubbing hammer with dry & wet cotton cloth. Fixed requested load on the hammer and then rub the specimen for several times and compare with the gray scale.

| 試件尺寸 Specimen | 22x3cm |
|------------------------------|-----------------------------------|
| 白棉布尺寸 White cotton cloth | 5x5cm |
| 試驗速度 Rubbing speed | 30cpm |
| 錘重 Rubbing load | 200g |
| 砝碼重 Extra load | 300g |
| 摩擦錘尺寸 | |
| Rubbing hammer size 2x2cm(R) | 45-50mm |
| 白棉布 White cotton cloth | 1cm ² |
| 摩擦空間 Rubbing space | 100mm |
| 計數器 Counter | 電子式6位數 Electronic type, auto stop |
| 材積 Dimension | 50x55x35cm |
| 重量 Weight | 58kg |
| 電源 Power | 1Ø, 220V |



HT-8357 UNIVERSAL WEARING TESTER

萬能磨耗試驗機

AATCC-119&120, ASTM D-3886, D-3514, D-3885, DRAFT 20-0-70

- ■本機係多用途、高精密、可用來測試表面彎曲及邊端耐磨的特性。可測試的試件包括紡織、皮革、橡膠、塑膠及紙品、乾式、溼式均可測試。
- This machine is of multi-function and high precision for measuring the resistance to surface, flexing and edge abrasion of textile, leather, rubber, plastic and paper. Both wet and dry tests can be done.

| 拉緊砝碼 Tension Weight | 2~1/2 lb, 2~1 lb, 1~2 lb |
|--------------------------------|--------------------------|
| 壓力範圍 Pressure Range | 1~9 psi |
| 平衡砝碼 Head Weight | 2~1/2 lb, 2~1lb |
| 行程 Table Stroke | 約1" Approx. 1" |
| 表面磨耗頭Surface abrasion head | 1 REV/Approx. 102 cycles |
| 計數器 Counter | 5 Figures |
| 計時器 Timer | 30 min |
| 往復速度 Table Reciprocal Movement | 120cycles/min |
| 電源 Power | 1Ø, 110V/220V |
| 材積 Dimension | 31(W)x65(D)x57(H)cm |
| 重量Weight | 68kgs |





T-8360, HT-8361A, HT-8361B

HT-8360 TABER TYPE ABRASION TESTER

耐磨耗試驗機

CNS-3309, 6483, 8540, JIS-A1453, K6902, K6911, K7204, L1096, ASTM-D1175, D1044, TAPPIT476ts-63

- ■本機係用於測試紙類、布類、油漆、合板、皮革、瓷磚、橡膠、塑膠等的磨耗試驗。
- ■測試時將試件置於迴轉盤,而磨耗輪則加於試件之上,並在磨耗輪上放置規定之荷重砝碼, 啓動機器後使磨耗輪和試件相互磨擦,藉此計算試驗前後試件的耐磨耗程度。
- Used to test cloth, paper, paint, plywood, leather, tile, glass, rubber, etc. This machine tests the specimen by rotating the specimen itself while in contact with the grinding wheel, applying the required pressure. The loss of weight reflects the change in weight of the specimen before and after testing.

| 試件Specimen | 120 x 6.5 x 3mm(EX x IN x H) |
|--------------------|-------------------------------|
| 砂輪Grinding wheel | Diameter 2" x 1/2" |
| 測試速度 Test speed | 60, 70 rpm 可選two sections |
| 砝碼Test load | 250, 500, 1000g |
| 計數器 Counter | 電子式六位數 6 digits(electronical) |
| 馬達Motor | 1/8HP |
| 吸塵器 Vacuum cleaner | 選用AC 110v, 500w |
| 電源Power source | 1Ø, 220v or 110v |
| 材積Dimensions | 35(W)x35(D)x30(H)cm |
| 重量Net weight | 約30kgs. |

| 選擇砂輪 Choice of grinding wheel: | | | | |
|--------------------------------|--------------------|------|---------|---------|
| 試片 | 塗料 | 磁磚 | 三合板 | 塑膠 |
| Specimen | paint | tile | plywood | plastic |
| 砂輪種類 | CS10 | CS17 | S32 | CS17 |
| Type of grinding wheel | CS17 | | S33 | H18,H22 |
| 選配Optional | 吸塵器 Vacuum cleaner | | | |



HT-8361 CROCK METER 脫色程度試驗機

JIS L1084, L0851, K6328, AATCC 8-52

- ■本機係用來測定染色之皮革、鞋面及紡織品在經過一定壓力及一定次數之磨擦後,其所呈現之脫色程度的記錄。
- The appartus is used to carry out rubbing test and color fastness. The rubbing finger which is wrapped with a white cotton, being moved to and fro at a constant speed, and keeping closely contact with the lower bed. The judgement is made by observing the dirtiness of the white cotton.

| 型式 Model | (A)電動 Motor | (B)手動 Manual |
|------------------------------------|------------------------|---------------------|
| 磨擦桿 Rubbing shaft | 2 set | 1 set |
| 速度Rubbing speed | 60 CPM | 60 CPM |
| 試件尺寸Specimen | 125 x 50 x 50mm | 125 x 50 x 50mm |
| 細布尺寸 Size of cloth | 50 x 50mm | 50 x 50mm |
| 往復距離 Reciprocated distance | 100 <u>±</u> 1mm | 100 <u>+</u> 1mm |
| 磨擦桿直徑 Diameter of rubbing shaft | 16mm | 16mm |
| 砝碼Load | 900g | 900g |
| 計數器 | 電子式六位數 | 機械式 |
| Counter | 6 digits(electronical) | Counter |
| 電源Power supply | 1Ø, 110/220V | |
| 重量Net weight | 80kgs.(motor type) | 15kgs.(manual type) |
| 材積 Dimensions(W)x(D)x(H) | 60x46x36cm | 60x20x30cm |





T-8061A, HT-8062

HT-8061A FOAM RUBBER HARDNESS TESTER

泡棉壓縮應力試驗機

JIS-L0801,0823,0849,1006,1084,K6328,P8136

- ■將試片置於上下壓盤間,壓縮試片原厚度之25%並停留20秒,記錄其荷重值。則其荷重值除以試片截其面積即為其壓縮 應力。
- Put sample between both compression platens. Compress the sample to 25% of its original thickness and stay there for 20 seconds. Record the value of load. The value of its compression hardness is the value of load to be divided by the cross area of the sample.

| E Conseitu | 100 kmg |
|----------------------------|----------------------------------|
| 容量 Capacity | 100 kgs |
| 試片尺寸 Sample size | 50×50×25(T) mm |
| 試片數 Number of samples | 1pcs |
| 垂直壓縮空間 Vertical clearance | 20-100mm |
| 壓縮速度 Speed of compression | 10-60rpm 可調adjustable |
| 壓板尺寸 | |
| Size of compression platen | 300 × 300 mm × 1 pc |
| 上壓盤 | 排氣孔ventilating holes×289個 |
| Upper compression platen | 孔徑 hole diameter 6mm |
| | 乳距 distance of hole centers 19mm |
| 下壓盤 | V型排氣溝V-shape groove |
| Lower compression platen | 溝距 distance of groove 19mm |
| 計數器 Counter | 六位數6-digit display |
| 馬達 Motor | 1 HP |
| 電源 Power | 1 phase, 220V, 5A |
| 重量 Weight | 65kg |
| 體積 Dimensions | 47(W) ×47(D) ×111(H)cm |



HT-8062 SPONGE REPETITIOUS COMPRESSION TESTER

泡棉往復疲勞試驗機

JIS-L0801,0823,0849,1006,1084,K6328,P8136

- ■本機系用來測試泡棉壓縮永久變形率,藉以判斷其品質。先量取試片厚度 to, 再將試片置於上下壓盤間,以60RPM(或依規定)之速度壓縮試片原厚度之50%,如此連續壓縮80,000次後,取下試片,並置放30分鐘,再量取其最終厚度tī,並求其永久壓縮變形率tr。公式本機可同時測試兩個試片,可節省寶貴時間。

 tr= to-ti
- This tester is used to test the permanent rate of deformation for the samples like sponges. Before testing, measure its original thickness as t0. Compress the sample to 50% of its original thickness at the speed of 60RPM (or as stipulated) for 80,000 cycles. Then, discharge the sample and let it calm down aside for at least 30 minutes. Measure its final thickness t1 and calculate its permanent rate

of deformation as the following formula:

This tester can test two samples $tr = \frac{t_0 - t_1}{t_0} \times 100\%$ at the same time in order to save time.

| 試片尺寸 Sample size | 300 ×300 ×20(T) mm |
|----------------------------|----------------------------------|
| 試片數 Number of samples | 2 pcs |
| 垂直壓縮空間 Vertical clearance | 20-100mm |
| 壓縮速度 Speed of compression | 10-60rpm 可調adjustable |
| 壓板尺寸 | |
| Size of compression platen | 300 × 300 mm × 2 pcs |
| 上壓盤 | 排氣孔ventilating holes ×196個 |
| Upper compression platen | 乳徑 hole diameter 6mm |
| | 乳距 distance of hole centers 19mm |
| 下壓盤 | V型排氣溝V-shape groove |
| Lower compression platen | 溝距 distance of groove 19mm |
| | |
| 計數器 Counter | 六位數6-digit display |
| 馬達 Motor | 1 HP |
| 電源 Power | 1 phase, 220V, 5A |
| 重量 Weight | 200kg |
| 體積 Dimensions | 90(W) ×60(D) ×150(H)cm |





T-8213, HT-8682, HT-8683

HT-8213 FLEXING & WATER PENETRATION TESTER 成品鞋防水曲折試驗機

STM D813, BS 903, JIS K6301, HG4-836, 837

- ■本機係用來測試鞋子的耐浸漬及水中耐曲折等特性,可分為耐浸漬及水中耐曲折兩種功能。測試前先設定所須之時間或次數,到達時則自動停機。鞋内一裝有感應裝置,在有水滲入鞋内時會自動停止計次,並顯示曲折數。
- This is used to determine the character of shoe for its immerse in water or water resistance under flexing test. The flexing cycles or time can be preset and test can stop automatically after it reaches the preset numbers. It is equipped with a sensor inside the shoe so that when water slightly penetrates inside the shoe, the auto counter would stop counting and display the number of flexing.

| 測試範圍 | 美規童鞋#12~成鞋#13 |
|----------------------------|--------------------------------------|
| Testing range | USA size from #12 for children up to |
| | #13 for adults |
| 試片數 Number of sample | 2 (分開感測 sensing separately) |
| 彎曲速度 Flexing speed | 60/80 rpm切換 available to switch |
| 彎曲角度 Flexing angle | 0~45度可調 0~45 degrees adjustable |
| 試驗室容量 Size of testing tank | 15 公升 liters |
| 計時器 Timer | 六位數LCD數字顯示 6-digit LCD display |
| 計數器 Counter | 六位數LCD數字顯示 6-digit LCD display |
| 馬達Motor | 1/2HP |
| 電源Power | 1ø, 110/220V, 50/60Hz |
| 重量Weight | 150 Kgs |
| 材積Dimensions | 81 ×58×136 cm |

HT-8682 BENDING TESTER 耐彎曲試驗機

- ■本機係用來模擬走路時腳部動作,鞋子受反覆的彎曲效果,來測試成品鞋的品質。
- To ensure the high quality of the finished products, this tester is used for testing endurance of the soles of rubber and plastic shoes after bending repeatedly.

| Available specimen | 2 pairs of shoes |
|-------------------------|--------------------------------------|
| 試件數 Capacity | 4支, 4 pieces |
| 彎曲角度 Bending Angle | 0~90° 可調, 0 to 90 degree(adjustable) |
| 速度Speed | 80rpm |
| 計數器 Counter | 電子式六位數 6 digits(Electronic) |
| 電源Power Source | 1Ø,110v or 220v |
| 材積 Dimensions (Approx.) | 60x40x60cm |
| 重量Net Weight(Approx.) | 70kgs |

HT-8683 ROSS FLEXING TESTER 耐曲折試驗機

ASTM D1052

- ■本機適用於各種橡膠製鞋底、PU等材料,在經過90° 彎 折試驗後,觀察其受損及龜裂程度,以判斷材料的優劣。
- Repeated bending of rubber products will develop strain and cracks at right angle and gradually become too weak to be used. The testing method employed in this tester, is to match the conditions of reciprocal bending of sole.

| 曲折速度 Flexing speed | 100 ±5cpm |
|----------------------------------|--------------------------|
| 曲折角度 Flexing angle | 最大90° Max.90 degree |
| 曲折軸直徑 Flexing rod diameter | 3/8" |
| 試件尺寸 Specimen size (inch) | 1+/-0.05(W)x6(L)x0.25(T) |
| 試件治具 Specimen holder | 6 holders |
| 試件數 Available number of specimen | 12pcs. |
| 計數器 Counter | 電子式六位數 6 digits |
| 電源Power | 1Ø,110v or 220v |
| 材積Dimensions(Approx.) | 70(W)x42(D)x45(H)cm |
| 重量Net weight(Approx.) | 60kgs. |









T-9492, HT-8643, HT-8021D

HT-9492 MAESER WATER PENETRATION TESTER

鞋面皮革動態防水性試驗機

ASTM D2099, SATRA PM-34, ALCA E56

- ■本機係利用符合標準之鋼珠置於皮革内部,並依此作防水曲折測試。測試前先設定所須之次數,到達時則自動停機。同時本 機配備有一感應裝置,在有水滲入時會自動停止計次,並顯示曲折數。
- This is used to test the water penetration resistance of upper leather material under flexing movement by placing standard magnetic steel balls into test sample. The flexing cycles can be preset and test can stop automatically after it reaches the preset numbers. It is equipped with a unique sensing system inside so that when water slightly penetrates inside the test sample, the auto counter would stop counting and display the number of flexing.

| 測試速度 Test speed | 90 ±5 rpm | |
|---------------------------------|-------------------------------------|------------------|
| 測試位移或角度 Test stroke or angle | 1° 或or 31 <u>+</u> 1° | |
| 試片數 Number of sample | 4 組 4 pcs | |
| 試片尺寸 Sample size | 4" ×4" ± 0.125" (101.6 × 101.6 ±3.5 | 2mm) |
| 荷重 Load | 鋼珠尺寸size of steel ball | (1/8" (3mm) |
| | 鋼珠總重total weight of steel ball | 135 <u>+</u> 5gs |
| 計數器 Counter | 六位數LCD數字顯示 6-digit LCD di | splay |
| 馬達 Motor | 200W | |
| 電源 Power | 1ø, 220V, 50/60Hz | |
| 重量 Weight | 80 Kgs | |
| 材積 Dimensions | 76 ×50 ×45 cm | |



HT-8643 BALLY LEATHERS FLEXING TESTER

皮革耐毒試驗機

CNS-7705,JIS-K6545

- ■本機係用來測試在常溫下鞋面皮革、内襯、衣料或袋類材料的耐撓性,測試時以試件的一端表面做為内側,另一端為外 側,上下往返將試件彎折至損壞,記錄其次數 ; 或設定彎折次數,再取出觀察其損壞程度。
- This tester is to test the vamp, lining, clothing material, bags & handbags to their flexing resistance. Flexing back and forth till the specimen damaged.

| 試件數 Flexing grips | 12組, 12 sets |
|------------------------|-----------------------------|
| 彎折角度 Bending angle | 22.5°, 22.5 degree |
| 試件尺寸 Specimen size | 70x45mm |
| 速度 Speed | 100cpm |
| 計數器 Counter | 電子式六位數 6 digits(Electronic) |
| 電源 Power source | 1Ø,220v or 110v |
| 馬達 Motor | 1/2HP |
| 材積 Dimensions | 81x45x33cm |
| 重量 Net weight(Approx.) | 60kgs |



HT-8021D Y.S.S. LEATHER BENDING TESTER

皮革屈曲試驗機

- 本機係用來測試皮革的耐屈曲特性,在屈曲規定的次數後, 取下試件,觀察其龜裂或受損情形,據以判斷皮革的品質。
- This machine is used to perform leather bending test. After testing for a certain period of time, observe the leather if cracks or breaks to judge the quality of leather.

| 測試速度 Testing speed | 240r.p.m. |
|------------------------|-----------------|
| 試件數 Number of specimen | 12p.c.s. |
| 試件尺寸 Specimen size | 40×40mm |
| 計數器 Counter | 電子式六位數 6 digits |
| 馬達 Motor | 1/2HP |
| 電源 Power | 1Ø, 110V/220V |





T-8021, HT-8358, HT-9782

HT-8021 DEMATTIA FLEX-CRACKING TESTER 彎曲試驗機

JIS K6301,ASTM D813,D430,BS903

- ■將試件置入夾具中以測試試件之耐彎曲特性,可測試之材料包括橡膠皮革、EVA及大底等。
- Fixed the specimen into the movable grips and flexed the specimen constantly to observe the resistance of cracking.
- In other words to measure its flex-endurance. This machine is suitable for flexing rubber, leather, and EVA soles etc.

| 測試速度 Flexing speed | 300+/-10cpm |
|----------------------------------|-------------------------------------|
| 往復行程 Reciprocate stroke | 19~75mm |
| 試件數 Available number of specimen | 3 pieces |
| 試件尺寸 Specimen size | 約Approx.150(L)x25(W)x6(T)mm |
| 計數器 Counter | 電子式六位數 6 digits(Electronic setting) |
| 馬達Motor | 1/2HP |
| 電源 Electric source | 110v or 220v |
| 材積Dimensions | 約Approx.35(W)x60(L)x70(H)cm |
| 重量Net weight | 約Approx.70kgs |
| | |

HT-8358 SCOTT TYPE CREASE-FLEX ABRASION TESTER 耐揉試驗機

JIS L-1096, K-6328

- ■本機係用來測試皮革、橡膠、布等材料之耐操性,施荷重 與試件上、夾具間距離及往復距離均可調整。荷重施加方 式採彈簧式。
- This machine is to test the crease-flex abrasion resistance on leather, rubber cloth ...ect. The force loaded on specimen, distance between grips and the two-way distance can be adjustable. And the force loaded on specimen is of spring type.

| 試件尺寸Specimen size | 寬Width 30mmx 長 length 150mm |
|----------------------|-----------------------------|
| 速度Speed | 120rpm |
| 荷重Load | 0~5 kgf |
| 最小刻度 Min. Graduation | 500g |
| 行程Stroke | 0~60 mm |
| 計數器 Counter | 4位數9999 |
| 材積Dimension | 約 appr. 60x60x40mm |
| 重量Net weight | 約 appr. 60kg |
| 電源Power | 1Ø 110V/220V |

HT-9782 SOLE MOVING AND BENDING TESTER

鞋底走行彎曲試驗機

- 本機係用來試驗鞋底材料的在繞著滾筒上之傳動布帶上做循環測 試,藉以觀察其耐彎曲的程度。動作是由大輪來的帶動小輪,以 轉動傳動布帶。小轉輪有三種尺寸供替換與比較測試結果。
- This tester is used to test the bending resistance of shoe soles affixed on the belt turning by two pulleys. Main pulley drives idle pulley by turning the belt. There are three different sizes for the idle pulleys for replacement and for comparison.

| 布帶轉速 Belt turning speed | 90 rpm |
|------------------------------|----------------------------|
| 布帶長度 Length of belt pulley | 1930 <u>+</u> 50mm |
| 大輪直徑 Diameter of main pulley | 225mm |
| 小輪直徑 Diameter of idle pulley | 60, 90, 120mm |
| 計數器 Counter | 6 digits 六位數 |
| 試片數 Number of samples | Up to 最多 pcs |
| 材積Dimension | 173x657x47cm |
| 重量Weight | 150kg |
| 電源Power | 1 phase, 110/220V, 50/60Hz |









T-9756, HT-9760

HT-9756 COMPUTER SERVO CONTROL HARDNESS TESTER FOR COMPOUNDED FOAM

電腦伺服式控制合棉硬度試驗機

- ■汽機車的座椅中,其填充物大抵為合棉,合棉品質的優劣事關駕駛人乘坐的舒適性。
- ■本機係以電腦控制的方式,試驗前先量其厚度,先壓其原厚度75%,放開後再壓原厚度的25%,不動20秒後,記錄其力量,此力量即為所謂的合棉硬度。
- Among the seats for motorcycle or automobile, the quality of the compounded foam inside matters so much if the passenger is comfortable sitting on it.
- This is to press first 75 % of the sample thickness, release and then press 25% still for 20 seconds and then record its force. That would be the hardness of the compounded foam.

| 容量Capacity | 200 kgs | |
|---------------------------------------|--------------------------------------|--|
| 馬達Motor | 伺服馬達控制系統servo motor control system | |
| 測試速度Speed | 0.6~600 mm/min 電腦控制 computer control | |
| 測試空間Test space | 寬度Width:750mm 高度Height:540mm | |
| 壓縮盤尺寸 | Ø200, Ø150, | |
| Size of compressing plate | 厚hickness 50mm(鋁製aluminum) | |
| 工作檯板尺寸 | 70×70cm, | |
| Size of working table | 厚thickness 15mm (鋁製aluminum) | |
| 孔徑: φ6mm, 孔中心距: 20mm, 孔壓面積: 400×400mm | | |
| Vent: ϕ 6mm, distance betw | veen centers: 20mm, Size: 400 ×400mm | |
| 底座與工作檯板間垂直距離 | £: 560mm | |
| Vertical distance between I | pase and working table: 560mm | |
| 測試距離 Testing stroke | 390mm | |
| 電源 Power source | 1P 220V 50HZ/60HZ | |
| 材積 Dimensions | 160 ×55 ×205cm | |
| 重量 Weight | 160kgs | |

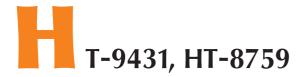


HT-9760 DAMPING TESTER 衰減力試驗機

- ■本機係用以測試避震器的衰減力,藉以判斷避震器的品質,本機適用所有的避震器,包括自行車、機車、汽車、 甚或卡車、火車,規格則互有變化。以下為本機之一般規格,詳細規格請再與本公司聯絡。
- This tester is for testing the damping strength of shock absorbers for bicycle, motorcycle, car and even truck and train.

| 容量 | 1, 2, 5 噸或依客戶指定 |
|-------------------------|------------------------------|
| Cap. | 1, 2, 5 Tons or as requested |
| 線速度 Line speed | 0.05~1.0 m/sec(依主軸轉速而定) |
| 主軸速度Axle Speed | 1.5~400 rpm |
| 行程 Stroke | 0 ~80mm |
| 測試空間 Testing space | 700mm |
| 上下速度調整 Speed adjustment | 300 mm/min |
| 電源 Power | 3Ø, 220/380/415V, 50/60 HZ |
| 主機尺寸 Dimension | 210(W)x120(D)x250(H)CM |
| 重量 Weight | 約1500kgs |





HT-9431 MELT FLOW INDEXER 融溶指數試驗機

| 溫度範圍 Temperature range | Rt~+300°C | |
|------------------------------|---|--|
| 溫度精度 Temperature accuracy | ±0.1°C | |
| 計時器 Timer | 30 min | |
| 水銀溫度計 Mercury thermometer | 190 ±1°C | |
| 砝碼Load | 2160 g (或由客戶指定 or requested by client) | |
| 圓柱筒 Cylinder | Ø 9.5504 <u>+</u> 0.0076mm | |
| 活塞Piston | Ø 9.4742 ± 0.0076mm | |
| 細孔模 Die | 外徑 9.5 ± 0.02 mm,引徑 2.0955 ± 0.0051 mm, 長度 8.00 ± 0.02 mm Outer diameter 9.5 ± 0.02 mm, inner diameter 2.0955 ± 0.0051 mm, Length 8.00 ± 0.02 mm | |
| 材積Dimension | 35 × 50 × 70cm | |
| 重量(約) Weight | 55kgs | |
| 電源 Power | 1 phase, 220V | |
| 附件Accessories | ● 水銀溫度計 Mercury thermometer ● 清潔刷一支 cleaning brush for die ● 通管器一支 cleaning brush for cylinder ● 搗料棒一支 stirrer | |





T-8122A, HT-8122B, HT-8041K

HT-8122 MOLDING TEST PRESS TESTER

電熱壓縮成型試驗機

CNS 4395

- ■本機由壓式(手動或電動),將預製作的試料放置於試片模上, 壓製於電熱夾板間,可依設定的溫度,壓力及時間使原試料成型 以供試驗,作為研究或工廠大量生產的依據。
- ■電動式可以選購增加電熱板數目,同時測試三件試片模。
- Features: hydraulic type, (manual or electric) with time setting, temperature setting and pressure setting devices installed. The specimen can be moulded as requested for the purpose of laboratory testing or mass production.
- Electrical driven type is available to add the number of heating board, 3 pcs of specimen tested simultaneously.

| Model | 8122A | 8122B | |
|-----------------------|-----------------------------|-------------------|--|
| 形式 | 電動油壓式 | 手動油壓式 | |
| Type | Hydraulic (Electic driven) | Hydraulic(manual) | |
| 最大容量 | 10,30,50 tons 選一 (或特) | 殊要求) | |
| Max. capacity | 10,30,50tons selectable(o | r as requested) | |
| 壓力表 Pressure gauge | 0-200kg/sq.cm | | |
| 加熱板行程 | Max. 100mm,最大或依客戶指定 | | |
| Heating plate stroke | Max. 100mm(or upon request) | | |
| 溫度 Temperature | RT+10°C~300°C | | |
| 加熱板尺寸 | 約300x300mm | | |
| Size of heating plate | Approx. 300x300mm | | |
| 材積 Dimensions | Approx. 110x50x120cm | Approx42x45x120cm | |
| 計時器 Timer | 60min | 60min | |
| 重量 Net weight | 約Approx.250kgs | 約Approx.80kgs | |
| 電源 Power source | 3phase 220v | 1phase220v | |

HT-8122A 最多可加到三層式,可同時測試三個試片,如上圖所示。 Optional:

HT-8122A can be supplied for testing upto 3 specimens simultaneously by increasing the number of heat platens. (as shown aside up)





HT-8041K HEEL IMPACT TESTING MACHINE

鞋跟衝擊試驗機

- ■本機系依BS 5131製造,本機提供足以判定鞋跟品質良莠可靠的測試結果。
- This machine is designed according to BS5131. It supplys reliable testing results in order to judge the quality of heel material.

衝擊能量 Energy of impact: 0-150kg-cm

衝擊角度 Angle of impact: 0-150°

衝擊刃半徑 Radius of Hammer knife edge

迴轉贈中心至衝擊點距離 Distance between center of Hammer Revolving axis and strike point

依鞋跟種類設計及製作夾具 Fixtures designed and manufactured according to the heel's type.

彈性反彈尺 Elastic reacting ruler.





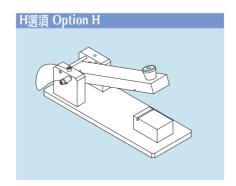
HT-8043 FREEZING TESTER

耐寒試驗機

JIS K6545, ASTM-D1790, D1593

- ■本試驗機適用於橡膠、塑膠、電線PVC鞋底,成品鞋, 合成皮革…等之耐寒測試,將材料或成品試樣置入設定 低溫之環境室内測試,以瞭解材料或成品適應低溫或寒 冷地區的使用情形,確保品質的保証。
- ■本儀器低環境室内可依測試需求選擇裝置各種物性彎曲、撓曲、捲彎等機構裝置,配備全部採不鏽鋼製成,並符合各種測試範規標準。
- This tester is used to test the cold resistance for the materials of rubber, plastic, cable sheath, outsole, whole shoe leather and synthetic leather, in order to understand the feathers of those materials under a freezing circumstance. This tester would be excellent equipment for quality improvement.
- Inside the chamber there are many selections available for different test purposes. Please refer to the following table.

| 型式MODEL | HT-8043-A | HT-8043-B | |
|------------------------------|---|---|--|
| 溫度範圍 Temperature range | RT~-30°C | RT~-50°C | |
| 環境室内尺寸 Chamber size | 60 x 60 x 50 | | |
| 控溫精度 Temperature accuracy | ±0.3°C | | |
| 溫度均匀度 Temperature uniformity | ±1°C | | |
| 降溫能力 Cooling down ability | 約需60分 About 60 min. | 約需70分 About 70 min. | |
| 溫控系統 | 電子式數位顯示溫度控制器自動平衡調溫SCR裝置 | | |
| Temperature control system | Digital display temperature controller + automatic balanced | temperature system + SCR setup | |
| 冷凍系統 | 全密閉式壓縮機、氣冷式均溫調節控制、壓縮機底溫啟動時間電流保護裝置、環保冷媒規格 | | |
| Refrigeration system | Hermetic compressor, air-cooled even-temperature adjusting control, compressor | | |
| | protection setup of startup under low temperature, CFC refrigerant | | |
| 機體結構 | 内外箱體不鏽鋼材質、採高密度硬質發泡材料、機身結構内部補強堅固 | | |
| Chamber structure | Stainlesssteel SUS#304 plate for interior and exterior, rigid polyurethane foam as insulating | | |
| | material, internally reinforced structure design | | |
| 保護裝置 | 無熔絲漏電超載保護開關、壓縮機過載保護開關、冷媒高壓保護開關、超溫設定保護開關、 | | |
| Safety devices | 電磁保護開關 No fuse breaker, compressor overload prot | ection relay, refrigerant high pressure | |
| | protection switch, over-temperature protector, protection relay | | |
| 耗電量 Power consumption | 4 KW | 6 KW | |
| 計數器 Counter | 六位數液晶式顯示自動控制 6-digit LCD display | | |
| 計時器 Timer | 電子式顯示99Hr Digital 999hr/min | | |
| 體積 Dimensions | 223 x 80 x 90 cm | | |
| 重量 Weight | 300 kgs (不含撓折配備) (excluding any fixtures) | | |
| 電源 Power | 1ø, 220V25A | 1ø, 220V30A | |



HT-8684 皮革打擊治具 Impact Fixture

用途Purpose 皮革試件在低溫環境下,以本治具打擊,以觀察是否 龜裂。

Impact leather specimen under low temperature and check if it cracks.

符合規範 Standards referred ASTM D1593

體積 Dimensions 35.5 x 10.3 x 12 cm

重量 Weight 9 kg/組

試驗組數 Number of sample 1組/3組1set/3sets

HT-8043常用治具系列 General applicable fixtures

A選項 Option A (單動作)

HT-8643 耐撓治具 Bally Leather Flexing Resistance Fixture

用途 Purpose 皮革試片於低溫環境測試耐撓曲 試驗,以檢查撓曲裂痕之品質。 Flex leather sample under low temperature in order to check the crack of the flexing folding.

符合規範 Standards referred CNC:7705 K-6679, SATRT:PM55, BS:3144, JIS:K6545

撓曲角度 Flexing angle 22.5°

試片尺寸 Size of sample 70 x 45 mm 測試速度 Test speed 100±3 cpm

試片數 Number of sample 10片pcs

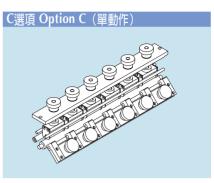
B選項 Option B (單動作)

HT-8021D YSS鞋面伸縮治具 YSS Leather Bending fixture

用途 Purpose 鞋面皮革試片於低溫環境下,測 試伸縮,以檢查皮革伸縮品質。 Flex upper material under low temperature in order to measure the quality of flexing resistance

伸縮距離 Flexing distance 19±0.5 試片尺寸 Size of sample 64 x 64mm

測試速度 Flexing speed 90±9次/分times/min 測試件數 Number of sample 12片pcs



HT-8683大底耐曲折治具 HT-8683 Ross Flexing Fixture

用途 皮革試片於低溫環境下,經ROSS裝置 Purpose 測試耐折90度,以查皮革耐折品質。 Put leather sample under low temperature and flex the samples with Ross fixture downwards for 90 degrees in order to check the quality of flexing resistance.

符合規範 Standards referred ASTM-D-1052

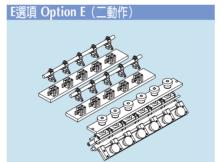
耐折角度 Test angle 90°

測試速度 Test speed 103±3次/分times/min 測試件數 Number of samples 6組sets (12片pcs)

D選項 Option D(二

HT-8643 皮革耐撓治具+ HT-2312 鞋面皮伸縮治具 HT-8643 Bally Leather Flexing Fixture + HT-2312 Vamp Flexing Fixture

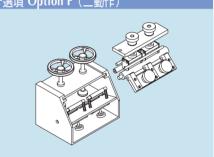
| _ | | • |
|--------------------|-----------------|--------------|
| 用途 Purpose | 皮革耐撓 | 鞋面皮伸縮 |
| | Leather flexing | Vamp flexing |
| 符合規範 | | SATRA PM117 |
| Standards referred | | |
| 耐折角度 Test angle | 22.5° | 40° |
| 測試速度 | 100次/分 | 300±30次/分 |
| Test speed | times/min | times/min |
| 測試件數 | | |
| Number of samples | 5組sets | 12片pcs |



HT-8643 皮革耐撓治具+ HT-8683大底耐曲折治具 HT-8643 Bally Leather Flexing Fixture +

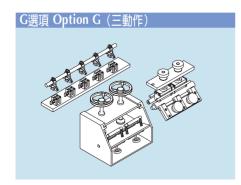
| HI-8683 ROSS Flexing Fixture | | | | |
|------------------------------|-----------------|---------------|--|--|
| 用途 | 皮革耐撓 | 大底耐曲折 | | |
| Purpose | leather flexing | Ross flexing | | |
| 符合規範 | | ASTM/D/1052 | | |
| Standards referred | | | | |
| 耐折角度Test angle | 22.5° | 0~90° | | |
| 測試速度Test speed | 100次/分 time | s/min | | |
| 測試件數 | | | | |
| Number of samples | 10組sets | 6組sets 12片pcs | | |





HT-8682 成鞋耐彎曲治具+ HT-8683大底耐曲折治具 HT-8682 Bending Fixture + HT-8683 Ross Flexing Fixture

| 111 0005 11055 110 | orting i irreal e | | |
|--------------------|-------------------|--------------|--|
| 用途 Purpose | 成鞋耐彎曲 | 大底耐曲折 | |
| | Bending | Ross flexing | |
| 耐折角度 | 0~90°可調a | ndjustable | |
| Test angle | | | |
| 測試速度 | 100次/分times/min | | |
| Test speed | | | |
| 測試件數 | 2組sets | 2組sets | |
| Number of samples | | (4片pcs) | |
| | | | |



HT-8643 皮革耐撓治具+HT-8682 成鞋耐彎曲治具+

HT-8683大底耐曲折治具

HT-8643 Bally Leather Flexing Fixture + HT-8682 Bending Fixture

+ HT-8683 Ross Flexing Fixture

| THE GOOD ROOM FIREWAY | | | |
|-----------------------|--------------------------|---------|-----------------|
| 用途 Purpose | 皮革耐撓 | 成鞋耐彎曲 | 大底耐曲折 |
| | Leather flexing | Bending | Ross flexing |
| 耐折角度 Test angle | 22.5° 0~90° 可調adjustable | | |
| 測試速度 Test speed | 100次/分 times/min | | |
| 測試件數 | | | |
| Number of samples | 5組 sets | 2組 sets | 2組 sets (4片pcs) |



T-8046, HT-8047

HT-8046 GEER'S AGING OVEN TESTER 換氣式老化試驗機

- ■本機專門針對橡膠、塑膠 及各種絕緣材料之熱老化 性做測試,其性能與一般 老化爐不同,本機之設計 具備有:
- A. 溫度調節精度。
- B. 温度分佈均匀。
- C. 開門後溫度回昇速率。
- D. 試驗槽内之風速及換氣率。
- E. 試驗槽内之隔熱密封。
- F. 特殊換氣率調整裝置。
- G.依據測試標準

JIS-K 7212, K 6723, K6301 ASTM-D2436, D573 UL-746B IEC-540

IEC-540 BS-6746,903 ISO/DIS 4577

- This tester is designed to test the aging resistance specially for rubber, plastic and some insulator materials. Different from normal aging oven, this tester has:
- a. Temperature constancy
- b. Temperature uniformity
- c. Heat-up speed after door open.
 d. Wind speed & air exchange rate of testingchamber.
- e. Seal of heat-isolation of testing chamber.
- **f.** Special adjusting apparatus of air exchange.
- g, Conform to testing norms: JIS K-7212, K-6723, K-6301, ASTM D-2436, D-573 UL-746B, IEC-540, BS-6746, 903, ISO/DIS 4577

| Irresa | | | _ | |
|------------------------|----------------|---|--|--|
| ITEM | MODEL | A | В | |
| INSIDE DIMENSION | (WxHXD) 内徑尺寸 | 450x450x450(m/m) | 600x600x600(m/m) | |
| TEMPERATURE RAN | NGE 溫度範圍 | RT~ 200°C | RT ~ 300°C | |
| TEMPERATURE | INDICATOR 顯示 | ±0.0 | 3°C | |
| | UNIFORMITY 精確原 | ±0. | 5% | |
| ROTATION SPEED | 迴轉速度 | 8~10 | RPM | |
| AIR REFRESH 空氣循環 | | option1:1-10 time/hour option2:10-200 time/hour | | |
| POWER CONSUMPTION 電源供應 | | | 220V SINGLE PHASE 5KW 220V SINGLE PHASE 7KW | |
| ACCESSORIES 附件 | | 1.SQUURE SHELVES 2PCS 2.TEST SPECIMEN 2PCS 3.RUNNING METER1PCS 4.TIME METER 1PCS | | |
| OPTION | | AIR FLOW METER | * (RECORDER) | |

換氣率測定方法 MEASURING METHOD OF AIR CHANGE

•This method measures the air change rate of the std type oven as follows:

equation

 $N = \frac{3590 (X - Y) \cdot 2}{V \cdot D \cdot AT}$

where

N: Number of change of air per hour.

X: Power consumption during air change (W).

Y: Power consumption during no air change(W).

V: total volume of over (cm³).

D: Density of over ambient air (g/cm³).

AT: Temperature difference inside/outside over(°C)

HT-8046

HT-8047 AGING OVEN TESTER 老化試驗機

JIS K-630, K-7212, ASTM D-2436, E-145, JTTC SPEC.-151 CNS

- ■本烘箱係用來研究像塑膠等試片在固定時間内,以迴轉方式受熱下的變化。在70°C下測試1天,理論上相當於曝露在大氣中6個月的時間,本烘箱配備有馬達驅動式迴轉盤。熱風循環的功能可以確保溫度的均匀分佈。
- The oven is used for degradation study of plastics & rubber when subjected to heat in a rotational condition for a specified time. One day test at 70°C is theoretically equivalent to a six-month usage in normal environmental condition. The machine is equipped with a motor-driven rotary plate. Hot air circulation will ensure even temperature distribution.

| 型式 | Туре | A | В |
|------|-----------------|-------------------|-------------|
| 内徑 | Inner dimension | 40x40x45cm | 50x50x60cm |
| 電熱 | Heat | 1.8KW | 3.2KW |
| 溫度 | Temperature | RT~200 or 300 deg | ree ceisius |
| 馬達速度 | Motor(speed) | 8-10 rpm | |
| 重量 | Net weight (kg) | 80 | 120 |
| 材積 | Dimension(cm) | 84x54x100 | 95x65x118 |
| 馬達 | Motor | 1 /4 HP | 1/2HP |





T-8247, HT-8247A

HT-8247 ULTRA-VIOLET TEST CHAMBER

耐黃變試驗機

- ■成品鞋出口運輸途中,係置於貨櫃中,因受太陽輻射影響,鞋材易於與其所含之化學成份產生作用,致使鞋子之色澤產生變化。本機係模擬太陽光中之紫外線,測試鞋材之耐黃變特性,以利其製程中,化學品添加量管制的參考。一般測試參考時間為三小時,相當於在貨櫃中3個月。
- ■本機内外箱皆採不銹鋼材質,並附試件架及空間循環裝置,確保試件受熱均匀。
- Owing to the transportation of shoes in the container for export, heat rediation directly cast on the finished products, causing chemical reaction which results in shoes fading or discolouring. Test of three hours in the chamber is equivalent to the time of holding in the container for 2 months long.
- This tester is made of stainless steel both inside and outside, with a sample rack and designed with air circulation device.

| 光源Light source | UV燈管15Wx2支Tube |
|--------------------------------|------------------|
| 内徑Test chamber size | 46x30x35cm |
| 計時器 Timer | 12小時 12hours |
| 電源Power source | 1Ø, 110V or 220V |
| 紫外線燈管 Ultraviolet light | 15w. 2pieces |
| 測試距離 Testing distance | 150~250mm |
| 内外箱材質 | 不鏽鋼 |
| Inner and outer of the chamber | Stainless steel |
| 試片架 Sample rack | 1組 One set |
| 材積Dimension | 65x40x45cm |
| 重量Net weight (約Approx.) | 15kgs |



HT-8247A DISCOLORATION TESTER 耐黃變試驗

ASTM-D1148

- ■成品鞋出口運輸途中,係置於貨櫃中,因受太陽輻射影響,鞋材易於與其所含之化學成份產生作用,致使鞋子之色澤產生變化。本機係模擬太陽光中之紫外線,測試鞋材之耐黃變特性,以利其製程中,化學品添加量管制的參考。一般測試參考時間為三小時,相當於在貨櫃中3個月。
- ■本機係以德製UV燈泡作為光源,並控制其箱内溫度,提供業界更為精確、詳實的參考。
- This tester is used to test the discoloration resistance of shoes materials when PU in containers exposed under the circumstances of sunshine radiation. This is a good reference when determining chemical components of shoes materials.

| 光源Light source | 300W UV 燈泡Lamp |
|-----------------------|---------------------------|
| 迴轉盤尺寸Specimen pan | Ø45cm (revolving) |
| 迴轉盤速度 | 0~50 r.p.m. (adjustable) |
| 溫度Temperature | Rt ~200°C |
| 加熱方式 Heating method | 熱風循環式 Hot air circulation |
| 隔熱層Heat holding layer | 玻璃纖維 Glass fiber |
| 光度Light irradiance | 可調 Adjustable |
| 計時器 Timer | 0~24小時0~24HR |
| 馬達Motor | 1/4 HP |
| 内徑Internal | 50x50x60cm |
| 材積Dimension | 95(W)x65(D)x113(H)cm |
| 重量Weight | 95 kgf |
| 電源Power | 1Ø, 220V |





T-8053, HT-8054

HT-8053 SOFTENING POINT TESTER 加熱針入度試驗機

JIS K6742

- ■本機係以壓針插入試件,並施以砝碼荷重,溫度箱中以每分鐘1 °C的速度加溫當壓針入試件0.1MM時,記錄其所需溫度,藉以判 斷試件的耐熱性,一般而言超過80℃才算合格。
- ■本機又稱為衛氏軟化點試驗機,可同時測試三個試件。
- Put indenter on specimen and load force on the indenter into the chamber with heating speed of 1°C/min. When the indenter penetrates into the specimen for 0.1m, record the required temperature to judge the quality of heat resistance. Normally, it is regarded to be qualified for over 80oc.(it can simultaneously test 3 specimens.)

| 試件尺寸 Specimen size | 15x10x2mm |
|--------------------|------------------------|
| 壓針Indenter | Ø1mm |
| 砝碼 Load | 2kg |
| 百分錶 Micrometer | 0.01~10mm |
| 溫度錶 Temperature | Rt~200°C |
| 試件數 Test specimen | 3 sets |
| 電源 Power source | 1 phase; 220V; 50/60Hz |
| 材積 Dimension | 70x50x115cm |
| 重量 Weight | 75kg |



HT-8054 DEFLECTION TEMPERATURE BATH (H.D.T.) 加熱變形溫度試驗機

CNS-2229, 4393, ASTM-D648,

- ■將試件置於試驗箱中的兩支撐點上,施荷重於加溫桿上,試驗箱 以2°C/min的速度加溫。當試件的中央部份下陷變形一特定距離 (塑膠材質0.26mm,硬橡膠材質0.25~0.33mm)時,所需溫度即為 變形溫度。亦可於恆溫環境(硬橡膠材質23°C) 中試驗試件的撓曲
- After putting the specimen on the two supporting racks inside the inner bath, add the load post and heat up at the rate of 2 °C/min. When the central part of the specimen falls down for a given depth (plastic at 0.26mm, ebonite at 0.25~0.33mm), the actual temperature required is the deflective one. You also can test the cross-breaking strength of the specimen at the constant temperature (ebonite at 23°C).



| 溫度控制器 temperature controller | 可程式Programmable, Rt~300 ℃ |
|--|---|
| 試件尺寸 specimen size (L×W×H) | 127 ×12.7 × 12.7mm, 127 ×3.175 × 127mm, 127 ×6.35 ×12.7mm |
| 導熱油 conductive heating liquid (excluded) | 甘油Glycerine, 砂酯油silicon oil, 或絕緣油or insulating oil |
| 支撐點 support | 間距Space 100 ±2mm, (R)3 ±2mm |
| 荷重 load | 1.82 Mpa, 0.455Mpa |
| 攪拌馬達 mixer motor | 25W |
| 百分錶 micrometer | 0.01~10mm |
| 材積 dimension | 55 × 40 × 60 cm |
| 重量 weight | 35kgs |
| 電源 power | 1Ø, 220V |



T-8025, HT-8136, HT-8058

HT-8025 PAR MARTON TYPE SPECIMEN ADJUSTER 試片磨平機

- ■本機系用以將各種形狀的試件磨成適當的尺寸,以工作拉力試驗。附把手,可供上下、左右、前後移動。
- This machine is used to grind the surface of a sample and changes the thickness of various kinds of material to suit the physical test such as tensile test. Move specimen by adjusting the wrench to a direction of up/down, right/left, forward/backward.

| 試件尺寸 Specimen size mm | 最大 Max 45(W)x13(L)x5(T) |
|--------------------------|------------------------------|
| 砂輪尺寸 Grinding wheel size | 150x38mm36# |
| 馬達Motor | 1/3HP |
| 速度Speed | 1800-3200rpm(可選擇 selectable) |
| 工作空間 | |
| Available working area | 270x70x15mm |
| Working table size | 440x70mm |
| 材積(cm) Dimensions | 60x55x40cm |
| 重量(約) Net weight | 50kgs |
| 電源Power | 1ø,220v |
| 選用配備 Optional | 吸塵器 Vacuum cleaner |



HT-8136 DAYLIGHT 標準光源箱

JIS-Z8724,IEC-30

- ■本機系依IEC 標準製作,採箱型的設計,能防止外光影響,使色合的調整管理有所依據。
- ■本機又稱對色燈,使買賣雙方對顏色的判別能有所依據。
- This tester is made in accordance with C.I.E. and certified the minimum interferance of the ultra light.

| | D光源:又稱北窗光源,為標準光源,色溫7500K | |
|----------------|------------------------------|--|
| | A光源:夕陽光源,又稱精密鎢絲燈泡光源,色溫2850K | |
| 光源 | UV光源:紫外線光源 | |
| Light source | F光源:高效能日光燈光源 | |
| | Ultra Violet lamps | |
| | North sky daylight | |
| | Incandescent,flament light | |
| | High energy fluorescent lamp | |
| 内徑Test chamber | 70(W)x53(D)x35(H)cm | |
| 重量Net weight | 26kgs | |
| 材積Dimensions | 72(W)x57(D)x56(H)cm | |
| | | |

HT-8136



HT-8058 SAFETY SHOES IMPACT TESTER 安全鞋衝擊試驗機

CNS6863, CSA, ANSI, EN344, QAS

- ■將安全鞋頭置於衝擊區,以特定之能量加以衝擊,檢查其凹陷程度,藉以判斷該安全鞋之品質程度。
- Place the steel head part of safety shoes at the impact area, impact test sample by certain energy. Check how the dent is in order to judge the quality of this safety shoe.

| 衝擊高度 Impact height | EN | BS, ANSI |
|--------------------|----------------|------------------|
| | 0~1100mm | |
| 衝錘重量 Impact weight | 20 ±0.2kgs | 22.7kgs |
| 衝擊能量 Impact energy | 200 J | 100 <u>+</u> 2 J |
| 衝擊刀刃 Impact blade | R3 \pm 0.1mm | ø25.4mm |
| 馬達Motor | DC 1/4HP | |
| 不斷電系統UPS | 10A, 220V AC | |
| 材積Dimension | 83 ×70 ×204 cm | |
| 重量Weight | 250kgs | |
| 電源Power | 1 phase, 220 | V, 50/60Hz |

註: EN, ANSI, BS, CSA等規格略有不同,訂購時請注意指定規格。 Note: The requirements between the standards of EN, ANSI, BS, CSA are slightly different, please specify your desired standard.





T-8020A, HT-8020B, HT-8320, HT-8321

HT-8020A,HT-8020B,HT-8320,HT-8321 BURSTING STRENGTH TESTER 破裂強度試驗機

CNS-2054 3479 JIS-L1004, L1018, L1031,K6328, P8131, P8112, ASTM-D2210,TAPPI T403ts-63

- ■本機在試驗紙、互楞紙板之抗破裂強度,為驗證裱面紙及蕊紙品質不可或缺的設備。
- This tester is used to determine the bursting strength of paper and corrugated board. It is an essential eguipment for quality control.



| Type 型式 | HT-8020A | HT-8020B |
|-------------------------------|--|--------------------------------------|
| 特點 Features | 電子式顯示器 digital display 夾持壓力錶 Clamping pressure gauge | 夾具壓力表 Clamping pressure gauge |
| 容量 Capacity | 100 kg/cm ² | 20/50,50/100 kg/cm² (任選一 selectable) |
| 夾持盤直徑 Diameter of clamping | 高壓 High pressure: 上 Upper:31.5+/-0.05mm dia. 下 Lower:31.5+/-0.05mm dia. 低壓 Low pressure: 上 Upper:30.48+/-0.03mm dia. 下 Lower:31.75+/0.25mm dia. | |
| 加壓速度 | 高壓 High pressure: 170+/-20ml/min | |
| Speed of pressurization | 低壓 Low pressure: 95+/-10ml/min | |
| 顯示精度 Precision of display | 0.1kg/cm ² | |
| 退壓速度 | 高壓 High pressure: 340+/-20ml/min | |
| Speed of depressurization | 低壓 Low pressure: 190+/-10ml/min | |
| 馬達 Motor | 1/4 or 1/3 HP, 50/60HZ | |
| 顯示 Display | Digital Indicator 電子顯示器 | 3 pcs.of pressure gauge |
| 電源 Power source | 110V or 220V | |
| 材積 Dimensions | (約 approx)53cmx36cmx63cm | (約 approx)64cmx35cmx50cm |
| 重量 Net weight | (約 approx)65kg | (約 approx)65kg |

| Type 型式 | HT-8320 | HT-8320A | HT-8321 |
|----------------------|-----------------------------------|---------------------------|-----------------------------------|
| 特點 Features | 夾持壓力錶 | 電子式顯示 | 全自動 |
| 10 400 | Clamping pressure gauge | Digital display | Automatic |
| | | 夾持壓力錶 | |
| | | Clamping pressure gauge | |
| | | | |
| | | | |
| 容量 Capacity | 20/50 , 50/100 kg/cm ² | 100 kg/cm ² | 20/50 , 50/100 kg/cm ² |
| | (selectable) (任選一) | | (selectable) (任選一) |
| 夾持盤直徑 | 高壓 High pressure: | | |
| Diameter of | 上 Upper: 31.5+/-0.05mm | dia. | |
| clamping | 下 Lower: 31.5+/-0.05mm | dia. | |
| | 低壓 Low pressure: | | |
| | 上 Upper: 30.48+/-0.03mm dia. | | |
| | 下 Lower: 31.75+/0.25mm | | |
| 加壓速度 | 高壓 High pressure: 170+/-20ml/min | | |
| Speed of | 低壓 Low pressure: 95+/-10ml/min | | |
| pressurization | | | |
| 顯示精度 | 0.41/ | | |
| Precision of display | . , | | |
| 退壓速度 Speed of | 高壓 High pressure: 340+/-20ml/min | | |
| depressurization | 低壓 Low pressure: 190+/- | - 101111/111111 | |
| 馬達 Motor | 1/4 or 1/3 HP, 50/60HZ | | |
| 顯示 Display | 3 pcs.of pressure gauge | Digital indicator 電子顯示器 | 3 nee of procedure dading |
| 電源 Power source | 110V or 220V | Digital indicator 电 J 無小品 | o pos.or prossure gauge |
| 材積 Dimensions | (約 approx) 64x35x62 cm | 64x35x75 cm | 92x34x72 cm |
| 重量 Net weight | (約 approx) 80kg | 80kg | 180kg |
| 重型THOUTHOUGHT | (45 11) | | |











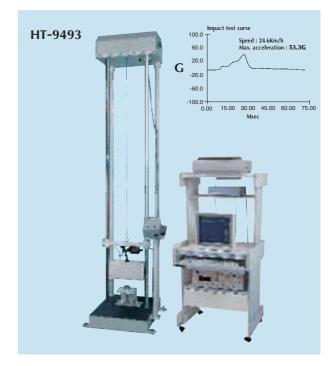
T-9493, HT-8024A, HT-8124A

HT-9493 FALLING WEIGHT IMPACT TESTER

落錘衝擊試驗機

- ■本機係用來測試一自由落體,在不同條件下,使一平板便 質試片產生龜裂或破壞,所須之能量。
- This is to test the energy required to crack or break flat, rigid plastic specimens under various specified conditions of impact of a free-falling tup or weight.

| 輸入頻道 Input channels | 4 |
|--|---------------------------------|
| 解析度 Resolution | 12 位元 bits (A/D) |
| 最大取樣速度 Max. sampling rate | 50kHz |
| 最大片狀試片尺寸 Maximum size of sample (sheet) | 100×100×4mm |
| 最大模具試片尺寸 Maximum size of sample (moldings) | 250(W) ×350(D) ×250(H)mm |
| 最大落下高度 Maximum drop height | 300cm |
| 基本落錘重量 Basic of drop mass | 2.6kg |
| 衝擊錘形狀及重量(可替換) Striking head profile and mass (replaceable) | Ø25 ×185mm, 頂端 tip 12.5R (660g) |
| 電源Power | 3Ø, 220/380/415V, 50/60Hz |
| 主機尺寸 Dimension of frame | 75(W) ×65(D) ×420cm |
| 主機重量 Weight of frame (appr.) | 350kg |



HT-8024A PLASTIC CUTTING TESTER (FOR HARD MATERIAL) 硬質試片切片機

- ■本機系用來切割較硬的塑膠試件,試件放置固定尺寸模具中,靠 推向迴轉刀具來切割試件。
- This machine is used to cut a sample specimen of hard plastic materials. The cutting method employed is most widely used and accurate. Specimen is held in a holder of fixed size and pushed against the revolving cutter.

| 試件尺寸 Specimen size | 1,2,3#or V type (可選擇 selectable) |
|-----------------------|----------------------------------|
| 馬達Motor | 1/2HP,3 phase 220V |
| 電源Power source | 1Ø,220v |
| 材積(cm) Dimensions | 70x40x115cm |
| 重量(approx) Net weight | 75kgs |
| 選配Optional | 吸塵器Vacuum cleaner |



HT-8124A SAMPLE CUTTER FOR IMPACT TEST 衝擊試片切角機

JIS K7110, ASTM D256

- ■本機係用以切削塑膠試片成標準尺寸,作為衝擊試驗之用。
- This is used to cut plastic test samples into the standard size of V notch shape so as to apply for impact test.

| V型槽角度 Angle of V notch | 45° ±1° |
|---------------------------|----------------------------|
| 切削速度 Cutting speed | 1800 or 或 3400 rpm |
| 高度調整 Adjustment of height | 0.05~25.00mm |
| 馬達Motor | 1/4HP |
| 材積Dimension | 58×45×31cm |
| 重量Weight | 45kgs |
| 電源Power | 1 phase, 110/220V, 50/60Hz |





T-8029, HT-8029A

HT-8029 WATER BATH TESTER

CNS-3143, 740, 3479;ASTM-D1693

- ■本機適用於漆包線、絶縁被覆體等材料之耐水性試驗。
- ■將試件浸於熱水中一段時間,再取出試件,以研究其劣化情形,如 起泡、退色、膨脹等等。另外,在相同條件下亦可檢查試件重量的 變化。
- Within a certain period of time, the specimen being soaked in the hot water in order to study the degenerating condition, such as blistering, fading, swelling, etc. In addition, the test method is expected to further calculate the changes in weight while under such a condition.

| 型式 MODEL ITEM | HT-8029 |
|------------------------------|--------------|
| 溫度 Temperature | Rt~100°C |
| 容量 Bath capacity lid opening | 30X30X20cm |
| 材積 Dimensions (WxDxH) | 65x43x35cm |
| 重量(約) Net weight | 17kgs |
| 雪·原Power source | 1 phase 220V |

HT-8029A OIL BATH TESTER 恆溫油槽

| 型式 Model | C type | D type |
|--------------------|-----------------------|--------------------------|
| 試件 Applied | 啞鈴型試片 Dumbell sample | 漆包線 Enameled copper wire |
| 試料數 | 試杯×6 test cups, | |
| Sample volume (cm) | ø5×15 (深 depth) | 試驗槽Test bath30×30×20 |
| 溫度 Temperature | Rt~300YC | |
| 攪拌馬達 Mixer | 25W | |
| 材積 Dimension | 65(W)x43(D)x35(H)cm | |
| 重量(約) Weight(appr) | 20kg | 17kg |
| 電源 Power | 1ø, 110/220V, 50/60Hz | |

可接受特殊尺寸訂製Different inner size available upon request at extra charge.



| 材料 | 橡膠外皮 | 塑膠絶緣被覆體 | 漆包線 |
|-----------------------|-----------------------------|-----------------------------|---|
| Material | Rubber sheath | Plastic insulator or sheath | Enameled copper wire |
| 試驗由 | CNS 3562 #2潤滑油 #2 lubricant | of CNS 3562 | CNS 1326絕緣油 Insulating oil of CNS 1326 Test |
| oil | (須田客戶自備 responsible by cli | ent) | (須由客戶自備 responsible by client) |
| 試件規格 Specimen size | #3 或 or #4啞鈴型試片Dumbbell | sample | 長度 length: 20cm |
| 試驗時間 Test time | 1.8hrs | 4hrs | 24hrs |
| 試驗溫度 Test temperature | 120℃ | 70°C | 100°C |
| 浸泡深度 Soaking depth | - | - | 15cm |



T-8024P, HT-8024

HT-8024P PNEUMATIC PUNCH PRESS TESTER 氣壓式切片機

JIS K6301, UL1581

- ■除了手動切片機外,本公司另提供氣壓式切片機,供責客選擇
- Besides hand-driven type, pneumatic type is available for your selection.

| 出力源 Cutting source | Min. Compressed air 6kg/cm ² |
|-------------------------|---|
| 切壓出力 Cutting force | 1 tons |
| 有效空間 Effective space | 260 ×200 ×70mm |
| 試片厚度 Specimen thickness | 10mm |
| 氣壓缸行程 Cylinder stroke | 90mm |
| 重量Weight | 55kgs |
| 材積Dimension | 47×26×60cm |



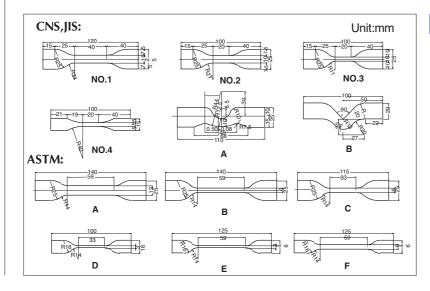
HT-8024 PUNCH PRESS TESTER 試片切片機

JIS-K6301, UL-1581

- ■本機系以轉動圓形把手將試件切成各種形狀,以工作拉力、延伸、老化及耐油等的試驗。
- This machine is designed to cut a sample specimen of a specific size by revolving the round wrench. The specimen is meant either for elongation, tensile, aging, or oil test.

| 斬刀Specimen cutter | 1,2,3# or A,B type 可選擇 (selectable) |
|------------------------------|-------------------------------------|
| 有效工作區域 Availableworking area | 30x16cm |
| 切斷方式 Pressurization | 手動操作 By manual operation |
| 鉛板尺寸 Pressure plate | 15x7cm |
| 材積(cm) Dimensions | Approx.45x45x70cm |
| 舌鳥約) Not Weight | Approx 60kgs |





DUMB-BELL CUTTERS 斬刀

- 常用斬刀如左圖,另有其他規格可接受訂製。
- Aside cutters are our standard ones. Besides, we accept any other special dimensions upon extra charges.



HT-8042A, HT-8042B, HT-8075A

HT-8042A DU PONT TYPE IMPACT TESTER

杜邦式衝擊試驗機

JIS-K5400, CNC10756

- 本機主要利用衝錘形狀、重量及高度,對試件之落下衝擊 再觀察其 變形或受損情形。
- Put specimen under the impact head with the coated face upwards. Then check the damage or deformation of specimen after it is impacted by the hammer from a certain height.

| | 油漆 For Paint | 塑膠 For Plastics |
|-----------------------------------|-------------------------------|-----------------|
| 落下高度 | 最高500MM 孔距50MM | 最高1000MM |
| Falling height(mm) | Max. 500mm at every 50mm | up to 1000mm |
| 衝錘重量 Falling weight (g) | 300, 500, 1000g | 1000, 2000g |
| 衝錘半徑 Radius of impact head (inch) | 1/2, 1/4, 3/16, 1/8 1/16 | 7.9mmR(5/16")R |
| 墊塊半徑 Radius of receive block | 平 Plain, 1/4, 3/16, 1/8, 1/16 | 8.1mmR, 15mmR |
| 依循標準 Testing method | JIS K 5400, K 5640 | ASTM D2794 |
| 材積 Dimensions (appr.) | 46x30x76cm | 46x30x127cm |
| 重量 Net weight (kg) | 約30 | 約40 |



JIS K6745, A5403, K7211

- ■本機係以電磁方式吸住落球,並上升至一特定高度,釋放落球打擊在試件上再觀察其變形或受損情形。
- 可試驗之試件包括塑膠、漆層、陶瓷製品及漆包材料等。
- The falling ball is sucked by the magnetic current and elevated to a fixed height. A sudden drop of the iron ball is used to test the impact strength of the plastics, paint films (coatings), porcelain products, enameled materials, etc.

| 最大高度 Maximum height | 150cm |
|---------------------|------------------------------------|
| 落球 Falling balls | 112,198,225,357,533,1042,2280g(選購) |
| 電源 power source | 110v or 220v |
| 材積 Dimensions | 40x50x200cm |
| 重量 Net weight | Approx.80kgs |

HT-8075A TAPE INITIAL ADHESION ROLLING BALL TESTER 膠帶初粘性滾球試驗機

- ■本機系利用鋼球在固定於斜板上的膠帶滾動的距離,來測試膠帶的粘性,藉以判斷其品質,並記錄能停留於膠帶上超過5秒的球號。
- The theory of this testing machine is to test the adhesion characteristics of tapes by making the adhesive surface of specimen upward and place it onto the test plate inclining 30°, fix two ends with tape and weight respectively. Then start from the largest steel ball; let the ball roll from the test plate one by one. Record the number of steel ball that can stay at the tape for over 5 seconds.







| 斜板角度 Angle of Slant board | 20°~40° 通常adjustable normally 30° | |
|-----------------------------|--|--|
| 試件數 No. of specimen | 4PCS | |
| 試件尺寸 Specimen size | Width 10~15mm,length 400mm | |
| 鋼球 Steel ball | No.2~32, Dia. 1/16"~1"(box package) | |
| 斜板材料 Material of slat board | 5mm thick frosted glass | |
| 助跑道 Aided Path | Thickness 25um, length 100mm polyester | |
| 砝碼 Reference Weight | 500g with dia. 50mm | |
| 材積 Dimension | 51x30x30cm | |
| 重量 Net weight (appr.) | 15kg | |



T-8137, HT-8354, HT-8172

HT-8137 PERSPIRATION TESTER 耐汗試驗機

ISO 105E04, AATCC-RR52

- ■將試件置於人工汗液中完全浸泡30分鐘,以砝碼施重,並於37°C的恆溫箱中放置4小時後,再取出,對照灰色標,以判斷其耐汗級數。
- ■本機適用之對象包括各種纖維布料及鞋材織物等。

■ Wholly and evenly immerse the test sample in artificial sweat liquid for 30 minutes, and apply with load. Place it in an oven exposed under the temperature of 37°C continuously for 4 hours. Take it out, compare it with gray scale to determine its grade of perspiration resistance.

| 型式 Type | JIS | AATCC |
|--------------------|-----------------------|--------------------|
| 試片尺寸 Sample size | 6x6cm 或10x4cm | |
| 壓克力板 Acrylic plate | 115x63x3mmx10片 pieces | |
| 荷重Load | 4.5kgs | 8Lbs |
| 重量Weight | 17(W)x8(D)x19(H)cm | 25(W)x8(D)x19(H)cm |
| 體積Dimension | 6kg | 6kg |

HT-8354 COMPRESSION AND DEFORMATION TESTER 永久壓縮歪試驗機

CNS-3560,10487 JIS-K6301 ASTM-D395

- ■本機係一靜態試驗榭膠在熱環境下的耐壓程度。將試件置 入壓板中,鎖上螺絲至適當位置。置入恆溫箱中一段時 間,取出冷部30分鐘,再量取其厚度。
- This is a static way to test the rubber compression under heat. Place the specimen between plates and screw the bolts to a fix position. But the specimen into the oven for a certain period of time. After finishing the test, take out the specimen and cool for 30 minutes. Measure the post-test thickness.

加熱時間:70℃-22/小時 100℃-70/小時 HEATINGTIME 70°C-22Hr 100°C-70Hr

| 試件硬度 Hardne | essOf specimen | Compression | Thickness of |
|-------------|----------------|-------------|--------------|
| ASTM | JIS | 壓縮率 Rate | 壓板厚度 Platens |
| 45 以下BELOW | 40 以下below | 40% | 7.62mm |
| 45-65 | 41-60 | 30% | 8.89mm |
| 65-85 | 61-80 | 25% | 9.52mm |
| 85 以上 above | 81 以上 above | 20% | 10.16mm |

計算公式 Calculation formula:

試驗前試件學-壓板學 x100 試驗前厚度-隔板厚度

thickness before - thickness after

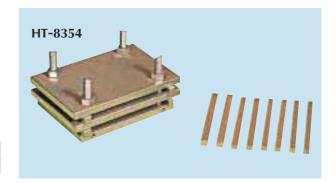
x100 thickness before $\,-\,$ thickness of plate

| 試件 | 橡膠 Rubber-Ø28.68mm |
|--------------|-----------------------------------|
| Specimen | 高 Height-12.7mm |
| | 發泡塑膠 Foam plastic 50x50x25(LxWxH) |
| 材積Dimensions | 20x12x10cm |
| 重量Net weight | 11kgs |

HT-8172 90° ADHESION-TEARING STRENGTH TESTER 90° 剝離試驗機

- ■本機係以垂直90°剝離粘著物,以測定試件之黏合強度。本機係 銅箔、錫箔、鉛箔或標籤紙等行業之重要測定儀器。
- This tester is to test the adhesiveness of adhered material such as copper foil, aluminium foil & tin foil. Lower layer is being gripped firm while the upper grip moves laterally 90° from vertical. The force is read from the push pull gauge.







| 容量Loads | 1,2,3,5,10,30kgf (selectable) |
|------------------------|-------------------------------|
| 速度Speed | 50mm/min(可調) |
| 角度Angle | 90° degree, from vertical |
| 電源Power source | 110v or 220v |
| 材積 Dimensions(Approx.) | 54(W)x28(D)x58(H)cm |
| 重量 Net weight(Approx.) | 41kgs. |



T-8173, HT-8173A, HT-8174

HT-8173 TAPE RESISTANCE TESTER

膠帶保持力試驗機

CNS11887 Z6085

- ■本機係將膠帶粘貼於不銹鋼板,下方掛以1000g之荷重,記錄膠帶脫離不銹鋼板的時間來判斷膠帶之品質。
- This teseter is to test the character of adhesive tape by running over one end of adhesive tape with roller to make it stick on the testing board. Then apply 1000 g load underneath the tape to ascertain duration where by the tape datached from the specimen (stainless steel & etc). This measures the durability of the adhesive tapes.

| | HT-8173 | HT-8173A |
|-----------------------|-----------------------|--------------------------|
| 環境Environment | Normal 常溫 | Heat conditioned 溫度加熱 |
| 試件數 | 5個,附個別計時器 | 3個,附個別計時器 |
| No. of Specimen | 5 pcs with individual | 3 pcs with individual |
| | counter | counter (or as requrest) |
| 不銹鋼板尺寸 | | |
| Size of Testing board | 25x150mm | 25x150mm |
| 測試面積 Testing area | 25x25mm | 25x25mm |
| 砝碼 | 1kgx5片 | 1kgx3片 |
| Load | 1 kg x 5 pcs | 1 kg x 3 pcs |
| 計時器 | 電子式6位數x5組 | 電子式6位數x3組 |
| Timer | 5 sets individually | 3 sets individually |
| | (99999.9 hrs) | (99999.9 hrs) |
| 温度 | 室溫 | Rt~+100℃或依客戶指定 |
| Temperature | Room temperature | Rt~100°C (or as request) |
| 材積 Dimension(cm) | 50(W)x30(D)x65(H)cm | 84(W)x54(D)x130(H)cm |
| 重量Net weight (appr.) | 25kgs | 95kgs |
| 電源 Power | 1Ø 110V | 1Ø 220V |

HT-8174 ROLLER TESTER 滾輪試驗機

CNS 11888 Z6068

- ■本機系用來將膠帶粘貼於長125mm,第50mm,厚1.5~2.0mm 的不銹鋼板上,利用2000±50g重的滾輪以300mm/min的速度 來回碾壓於試件上。
- Stick adhesive tape specimen on a piece of stainless steel board with 125mm long, 50mm wide and $1.5\sim2.0$ mm thick. And put them under a roller with weight 2000 ± 50 g. Roller runs over the specimen back and forth once at the speed of 300 mm/min.

| 型式 Model | 電動 Motor | 手動 Manual |
|--------------------------|-----------------------|--------------------|
| 滾輪重 Weight of roller | 2000 ±50 g | 2000 ±50 g |
| 滾輪尺寸 | Ø83mm, 寬45mm | |
| Size of roller | dia. 83mm, width 45mm | |
| 滾輪材質 | Rubber HS 80 | Rubber HS 80 ± 5 |
| Cover material of roller | thickness 6 mm | thinkness 6 mm |
| 速度 | 最大500mm/min | 手動 |
| | 常用300mm/min | |
| Speed(mm/min) | 0~500(special:300) | Manual |
| 材積 Dimension(cm) | 40(W)x20(D)x35(H)cm | 15(W)x7(D)x10(H)cm |
| 重量Net weight (appr.) | 95kgs | 25kgs |
| 電源 Power | 1Ø,220V | _ |
| | | |







T-8181, HT-8356, HT-8187

HT-8181 ELMENDORF TEARING TESTER

撕裂試驗機

TAPPI-T414, JIS P-8116, CNS-B53

- ■本機係用來測試紙張、織品及PVC材質的撕裂強度。
- ■固定試件後,先以切刀切開一缺口,再施以撕裂動作,撕 裂力則顯示於刻度尺上。
- To test tearing strength of fabric, paper, PVC material etc. Specimen are being slightly splitted. One side is firmly gripped and the other is being gripped and moved foreard to effect tearing action scale pointer indicates tearing strength.

| 型式Type | Α | В | С |
|-------------------------------------|---------------------|------------|----------|
| 容量 | 0~100g | 0~1600g | 0~6400g |
| Capacity(gf) | or 0~200g | or 0~3200g | |
| 試件尺寸 Size of sample | 63±0.15x76±2.0mm | | |
| 參考標準 | TAPPI-T414,ISO-6383 | | |
| Referent Stardards | JISP-8116,CNS-1355 | | |
| 材積約 appr.) Dimension (cm)(WxDxH) | 50x25x37 | 60x40x50 | 80x55x75 |
| 重量(約) Net weight | 15kgs | 35kgs | 60kgs |

^{*}Optional:Micro-computer indicator is available upon request.(HT-8181D)



- ■本機係用來測試泡棉在一定時間内持壓的抗壓性,藉由外 力消除後,泡棉的伸縮性來判斷其品質的良劣。
- Usage: This apparatus is to determine the ability for the materials of man-made solings to withstand compression under a constant load for a period of time.

| 加壓Load | 5-150 kgf available |
|-------------------------|----------------------------|
| 百分錶 Thickness gauge | 0.01-50mm |
| 圓盤 Dia. 10cm disk plate | 6片 6pcs |
| 有效行程 Efficient stroke | 超過100mm greater than 100mm |
| 材積Dimension | 30(W)x30(D)x60(H)cm |
| 重量Net weight | 15kgf |





HT-8187 BALANCE 電子天平(比重用)

| 型式 Model | 200D | 310S | |
|--------------------------|--------------------------------|--------------|--|
| 容量Capacity | 210g | 310g | |
| 解析度 Resolution | 0.001g | 0.01g | |
| 比重解析度 Density resolution | 0.001 | | |
| 材積Dimension | 210x317x86mm | 188x250x70mm | |
| 重量Weight | 3.8kg | 5.8kg | |
| 電源Power | 110/220V | | |
| | (supplied with AC adapter附變壓器) | | |





T-8355, HT-8355V, HT-8622

HT-8355 REBOUND RESILIENCE TESTER 反撥彈性試驗機

JIS K-6301

- ■本機係用來測試加硫橡膠的反撥彈性,藉以制定橡膠試件品質的良品。
- This machine is to test the rebouncing flexibility of vulcanized rubber. The method is to move the iron post, set scale at 100 position. Then make iron post drop down freely. The rebound height for the 4th striking will be the bounding flexibility rate of sucl specimen.

| 試件尺寸 Specimen | Ø28.68~29mm, 12.7mm 高 height |
|--------------------------------|---------------------------------------|
| 鐵杵 Iron post | Ø12.7mm, 356(L), 6.35(R)mm, |
| 重量 weight: | 350g |
| 水平尺 Horizontal length of scale | 100mm (100 graduations) |
| 垂直尺 Vertical height of scale | 100mm |
| 落下高度 Drop height | 2000mm |
| 懸吊鋼絲長度 | 2000mm 前後距離:250mm左右距離:900mm |
| Length of hanging wire | 2000mm (front & rear distance: 250mm) |
| | (right & left distance: 900mm) |



ASTM D263

- ■本機係用以落錘垂直自由落下的方式來試驗橡膠的彈性。落錘自特定 之高度落下,前三次之結果不計,記錄第4~6次的結果,並求其平 均值。。
- This tester uses the vertical free falling of hammer to test the features of vertical rebound resilience for rubber specimen.

 Hammer falls freely from a certain height. The first three tests are ignored, and the test results from the forth to sixth tests should be recorded down and so to get the average.

| 落錘重量 Weight of hammer | 28g |
|----------------------------|--------------|
| 落下高度 Falling height | 400mm |
| 試片厚度 Thickness of specimen | 12.5mm |
| 材積 Dimension | 30 ×30 ×55cm |
| 重量 Weight | 9kgs |





HT-8622 HEAT GRADIENT TESTER 熱傾斜試驗機

- ■本機係產生熱傾斜的效果,來測試包裝材料的熱封性,或 求取布料或皮革的最大耐熱溫度。
- This apparatus produces, heat gradient for measuring of the heat seal of packing materials or to find the optimum temperature of test resistance of cloth and leather products.

| 溫度 Temperature | Rt~+200°C, RT-200 degree celsius |
|--------------------------------|----------------------------------|
| 壓力 Pressure | 0~4 kg/cm²,0-4kg/cm.sq |
| 試件 Specimen | 20 x 30mm |
| 熱板間隔 Interval of heating plate | 20mm |
| 加熱板數 No. of heating plate | 5組, 5 pieces |
| 材積 Dimensions | 60(L)x50(W)x85(H)cm |
| 重量 Net weight(Approx.) | 70kgs. |
| 電源 Power | 1Ø,220v |





T-8362D, HT-8041B

HT-8362D HYDROSTATIC TESTER

電子式耐水壓試驗機

JIS K6328, L1092, ISO 811, DIN 53886, BS 2823, AATCC 127

- ■本機適用於纖維布、不織布、防水布、皮革、人造皮等材料之耐水壓測試。傳統之水柱試驗方法,操作不便,機台又佔空間。本機採桌上型設計,不佔空間,並使用壓力傳感器感應,配合電子數字 LCD 顯示,可顯示瞬間值及最大值,不但操作方便,更可透過列表機將測試結果列印出來。
- This machine is used to test the hydrostatic resistance for the materials of fabric cloth, non-woven cloth, waterproof cloth, leather, artificial leather...etc. Traditional design with a high water post is not easy to use and the users have to face that high size. This tester is of bench-top design, compact size with an LCD digital display, not only convenient to use and read, but also the test result can be printed out via a dot matrix printer (optional).

| 壓力範圍 Pressure range | 5~30000mmH ₂ O (0.0005~3kg/cm ²) |
|------------------------|---|
| 解析度 Resolution | 5 mmH₂O (0.0005kg/cm2) |
| 準確度 Accuracy | Better than ±1%以内 |
| 夾持内徑 Clamping diameter | ø113mm |
| 加壓速度 | |
| Pressurize speed | 5~180ml/min (1kg/cm²/min) adjustable 可調 |
| 試片面積 Sample area | 100cm ² |
| 水容量 Water capacity | 300 ml (cc) |
| 顯示方式 Method of display | 電子數字 LCD 顯示 digital display |
| 電源Power supply | 1ø, 220V, 50/60Hz 3A |
| 重量Weight | 120 kgs |
| 材積Dimension | 70×45×60cm |



HT-8041B IZOD IMPACT TESTING MACHINE ____IZOD衝擊試驗機

ASTM D-256, JIS K-7110, K-6911, K-6771, K-6819, K-6740, CNS-8768, B6068

- ■衝擊試驗(Impact test)之目的在於將衝擊力於瞬間施加在試片上,將其打斷後,測定擊斷試片所吸收之能量,而以此能量來表示材料之衝擊值,一衝擊強度進而比較材料之韌性或脆性特別是測試低溫脆性,缺口脆性或回火脆性等。在工程上有許多結構或機件必須能經得起突然的強烈撞擊,而測試材料對這種突然撞擊造成破壞之抵抗能力的試驗稱之為衝擊試驗。
- esigned for testing the impact fracture strength of plastics, composites & metallic materials etc. Impact is applied to a test piece put on an anvil by a hammer brought up to a specified level and the absorbed energy required for the fracturing is read from the conversion table.

| 說明Type 機種Description | HI-5 | HI-1.5 | HI-1.0 | HI-0.5 | HI-0.3 | HI-0.15 |
|-------------------------------------|-----------|----------|------------|-----------|-----------|----------|
| 測試能力 Capacity(kgf-m) | 5 | 150kg-cm | 100kg-cm | 50kg-cm | 30kg-cm | 15kg-cm |
| 錘轉軸中心與打擊點之距離(mm) | | | | | | |
| Distance between center of Hammer | 600 | 400 | 400 | 310 | 310 | 310 |
| Revolving axis and strike point(mm) | | | | | | |
| 錘刀刃半徑(mm) | 1 | 0.8 | 0.8 | 8.0 | 0.8 | 8.0 |
| Radius of Hammer knife edge(mm) | | | | | | |
| 錘刀刃角度 | 75° | 75° | 75° | 75° | 75° | 75。 |
| Angle of Hammer knife edge | 7.5 | 73 | 73 | 73 | 73 | 75. |
| 錘上昇角度 | 90° | 150° | 150° | 150° | 150° | 150° |
| Lift angle of Hammer(approx) | | | | | | |
| 錘重(公斤) | 11.5 | 2.6 | 1.8 | 1.3 | 1.3 | 1.3 |
| Weight of Hammer (kg) approx | 11.5 | 2.0 | 1.0 | 1.3 | 1.3 | 1.3 |
| 錘在衝擊點上的速度(公尺/每秒) | | | | | | |
| Speed of Hammer at impact point | 3.4 | 3.8 | 3.8 | 3.35 | 3.35 | 3.35 |
| (m/sec) (approx) | | | | | | |
| 尺寸大小:寬x深x高(公分) | 50x75x140 | 28758770 | 38x58x79 | 22vE0v6E | 32x50x65 | 22v50v65 |
| Dimension(w)x(d)x(n)(cm)(approx) | 302732140 | 30330373 | 300,300,73 | 32,30,003 | 32,30,003 | 32,30,03 |
| 機器重量(公斤) | 180 | 70 | 65 | 50 | 50 | 50 |
| Weight(approx)(kg) | | | | | | |





T-8037, HT-8808, HT-8032

HT-8037 STANDARD LAUNDER TESTER

染色耐洗試驗機

- ■將試件與鋼球置入試驗杯中,並在規定的溫度及時間下進行水洗。取出試件與灰色標比對,以判定其耐水洗堅牢度。
- Put specimen and steel ball, into the testing cup, and have the specimen laundered under requested temperature within certain period. Compare with gray scale after completing test.

| 試件尺寸 Specimen | 10 ×5cm |
|-------------------|---|
| 温度 | Rt~+100℃ (建議40,50,60,70,80℃) |
| Temperature | R.T-100°C(Suggesting temp 40, 50, 60, 70, 82°C) |
| 速度 Rotation Speed | 42 <u>+</u> 2RPM/min |
| 試験杯 | Ø80mm, 高120mm, 容量450cc |
| Testing Cup | Ø80mm, H120mm Capacity 450cc |
| 鋼球尺寸 Steel ball | Ø6.4mm |
| 計時器 Timer | 0~60分, 0-60min |
| 材積 Dimension | 110(W)x70(D)x134(H)cm |
| 重量 Weight | 160kg |



HT-8808 SOFTENING TEMPERATURE TESTER

柔軟溫度試驗機

JIS A-5606, CNS 11210

- ■本機係用來測試像塑膠產品的軟化溫度,特別是車窗的防水橡膠或泥槽,以判斷其品質良否,或製程上的參考。
- This machine is good for testing products of rubbers and plastic, specially for testing the softening and temperature characteristics of anti-rain rubber strips and rubber strips for holding glass of mobile.

| 荷重 Load | 34.23g |
|--------------------------|------------------|
| 溫度範圍 Temperature range | -60°C~+100°C |
| 皮帶輪直徑 Dia of belt wheel | 6cm |
| 橫跨距離 Transverse distance | 4cm |
| 材積 Dimension | Appr 40x46x100cm |
| 重量 Net weight(Approx.) | 約60kgs |
| 電源 Power | 1Ø, 220v |

HT-8808



HT-8032 WRAP REEL 電動紗支測碼機

- ■本機係用以繞取所需長度的紗線,藉以測定其理紗強度或 判定支數使用。本機配有自動計數器,可自動計數,並有 刹車馬達,可立即停止測試。
- This machine is to get a certain length of yarn by winding to test the resistance of yarn and the number of wrap. This is equipped with automatic digital counter which can count automatically. And a brake motor which can stop testing automatically as soon as the preset.

| 試件數 | 5 |
|----------------------------|-----------------------------|
| Testing Specimen Available | 5 Threads |
| 計數器 Counter | 電子式六位數 6-digit Auto-Counter |
| 馬達 Motor | 1/4HP |
| 材積 Dimension | 93(W)x55(D)x65(H)cm |
| 重量 N.weight(Approx.) | 約72kgs |
| 電源 Power | 1Ø, 110/220V |





T-8135, HT-8132, HT-8131

HT-8135 SCORCH TESTER 耐昇華試驗機

- ■將試件置於固定溫度之熱板間,於固定時間後,取出試件,冷卻4小時後,與灰色標比對,藉以判定其染色耐昇華等級。
- Compress the specimen for certain period at requested temperature. Take out and cool for 4 hours. Then compare with the gray scale.

| 測試方法 Testing method | 溫度 Temperature(℃) | 時間 Time(s) |
|------------------------|----------------------|---------------|
| Α | 150+/-2 | 30 |
| В | 180+/-2 | 30 |
| С | 200+/-2 | 30 |

| 試件尺寸Specimen | 100×40mm |
|-------------------|---|
| 加熱板 Heating plate | 120×60mm |
| 壓力Pressure | 40+/-10g/cm ² |
| 溫度Temperature | Rt-300°C(Suggestive temp.150, 180, 200°C) |
| 材積Dimension | 43 ×55 ×36cm |
| 重量Weight | 22kg |



HT-8132 YARN INSPECTION TESTER 外觀均匀度檢查機

- ■將各種織線捲繞於一黑板上,即可輕易看出不良絲線、棉球或色斑,藉以判定其外觀等級。
- By lining and wrapping the various kinds of thread on the black board can easily observe the defects of floss, cotton grain, yarn stain.

| 黑板尺寸 Reeling Board | (W)7 1/2" ×(H)12" |
|--------------------|--|
| 密度Density | 11~45 (解每英时, 11-45(pcs)/inch(Adjustable) |
| 材積Dimension | 70 ×57 ×47cm |
| 番島Net weight | 40ka |



HT-8131 CONDITIONING OVEN 回潮率烘箱

- ■本機係將試件稱重後,置入烘箱中烘乾後再稱重,求其回潮率或含水率。
- Weighing the specimen before test, and dry at an absolute constant dry condition, Measure the wet-back rate and contain rate.

| 回潮率 Wet-b | | 14-F 11170-F | | |
|------------------|---------|------------------------------------|--------------|-------|
| | 回潮率=一烘 | <u>前重 - 烘後重</u> 烘後重 | x100 | |
| Wet-back rate = | | drying – weigh leigh after dryi | | x100 |
| Contain rate: | | | | |
| | 回潮率=烘 | <u>前重 - 烘後重</u> 烘後重 | x100 | |
| Contain rate = | | drying —weight Veigh after dry | | x100 |
| 溫度範圍 Temperature | | Rt~2 | .00°C | |
| 天平Balance | | 0.01 | -310g | |
| 内徑Internal Di | mension | 35× | 30 × 35cm | |
| 材積Dimension | | 78(W | V)x35(D)x110 | (H)cm |
| 重量Weight | | 72kg | 1 | |
| 電源Power source | | 1Ø. 2 | 220V | |





T-8133, HT-8637, HT-8640

HT-8133 WRAP BLOCK 棉條圓筒測長機

- ■本機用以量測固定長度之棉條,檢查及質量,以做為製程及品管上的參考。
- This tester is used to measure the length of the cotton stripe or coarse yarn and weighing for further steps of quality control.

| 圓筒 Drum | 1碼或1米供選擇, 1 yard, 1m(chooseable) |
|--------------|----------------------------------|
| 試件數 Specimen | 3條 3pcs |
| 材積 Dimension | 60(W)x45(D)x48(H)cm |
| 重量 Weight | 55kg |



HT-8637 COLOR SAMPLE CARD WINDER

雷動搖色卡機

- ■本機係用來將色線捲繞於編上號碼的卡片上,作為對色或 製作樣品型錄之用。
- This machine can wind up the thread to certain area on a card to observe the surface structure and color of the thread.

| 卡尺寸 | 長140~280mm 寬30~70mm 厚0.6~1mm |
|--------------------|------------------------------|
| Size of card | 1.Length: 140-280mm |
| | 2.Width: 30-70mm |
| | 3.Thickness: 0.6-1mm |
| 捲繞幅度 | 150mm可調 |
| Winding amplitude | 150mm(adjustable) |
| 捲繞速度 Winding speed | 100-600R.P.M. |
| 試件數 No. of sample | 8 colors card |
| 電源 Power source | 110/220V, 50/60HZ |
| 材積 Dimension | 90 ×30 ×60cm |
| 重量 Weight | 約 appr. 50kg |



HT-8640 SPRAY TESTER 沾水度測定器

CNS-10461, 1479, JIS-L1096, 1018, 1092, K6328 ASTM-D583-54 AATCC-22-52

- ■本機係利用潑水的方式來測定被測物表面的防水度。
- This tester is used to determine the waterproof characteristics for the surface of the samples.

| 試件尺寸 Specimen | | 18×18cm | |
|--|----------------|----------------------|--|
| 試件架 Specimen Frame | | Ø152mm | |
| 試件角度 Slop | pe of specimen | 45° | |
| 噴嘴孔 Hole o | of Nozzle | 19ℨԼ(Holes), ℊ0.88mm | |
| 噴騰與試件距離 Space Between Nozzle & Specimen | | 152mm | |
| 材積 Dimension (W ×D×H) | | 25 × 30 × 60 mm | |
| 重量 Weight | | 10kg | |
| 判定標準 | | | |
| 1級 表面全部均有濕 | | 50分 | |
| 2級 表面大部份有濕 | | 70分 | |
| 3級 表面呈分散狀之濕 | | 80分 | |
| 4級 表面稍濕 | | 90分 | |
| 5級 表面沒有濕 | | 100分 | |
| | | ' | |





T-8639A, HT-8639B, HT-0601, HT-8807

HT-8639 TWIST COUNTER 撚 度計

CNC-1479,3958,2279,JIS-L1095

- ■本機係用來測試單紗或撚線的燃度,有電動及手動供選擇。
- This is to test the single thread or twists of the twisting degree of each inch silk thread by revolving to loose the thread.

| 型式 Model | HT-8639A (電動 Motor) | HT-8639B (手動 Manual) | |
|-------------------|---------------------|----------------------|--|
| 顯示方式 | 數字 | 指針 | |
| Cycles Indication | Digital Display | Dial Scale | |
| 轉速 | 可調 | | |
| Rotating Speed | Adjustable | | |
| 馬達 | 6W, DC馬達 | _ | |
| Motor | 6W.DC Motor | _ | |
| 材積Dimension | 72(W)x18(D)x30(H)cm | 56(W)x16(D)x18(H)cm | |
| 重量Weight | 7kg | 3kg | |



HT-0601 VISCOMETER 黏度計

- ■此粘度計適合不同的產業使用。如油漆、接著劑、重油墨水、食品、化妝品、橡膠、紙漿、化學、石油產品等。使用方便,適用測定粘度及品質管理。
- This is used to measure the viscocity of various solutions for different industries.
- This would be a good reference for product development and improvement.

| 型式 Type | VT-03 低黏度用 | VT-04 高黏度用 | |
|----------------|--------------------------------|---------------------------|--|
| 黏度測定範圍 | 2-33, 15-150, 50-330 CP | 0.3-13, 3-150, 100-4000 P | |
| Testing range | | (1P = 100CP) | |
| 迴轉速度 | CO F **** | | |
| Rotating speed | 62.5 rpm | | |
| 電源Power | DC 1.5V ×4乾電池 battery | | |
| | (亦可選配使用變壓器optional AC adopter) | | |
| 重量Weight | 約 580g | | |
| 材積Dimensions | 18 ×10 ×4cm | | |



HT-8807 LABORATORY ROLL MILL

試驗用雙滾筒混合機

- ■本機為橡塑膠工業重要實驗設備之一,其主要的功能在於使產品能符合客戶所要求的品質及顏色,為了達到客戶的要求,再將實驗的結果及其比率用於生產線,而本機也就是將試驗用原料及配合劑加以混合均匀之設備。
- This laboratory roll mill is applied throughout the experiment of rubber & plastic industry. Owing to its small feeding, it's advantageous for keeping from the great losses for the experiment failed of success. It's used for masticating or breaking down various kinds of natural and synthetic rubber. For the application range of rubber shoes, soles and heels tire and tubes, as well as PVC, EVA sheet, extending to chemical industry.

| 型式 Type | A | В | С |
|---------------------|-------------|-------------|--------------|
| 規格尺寸 Size of rolls | 6"Ø ×13"(L) | 8"Ø ×20"(L) | 10"Ø ×24"(L) |
| 動力需求 Power required | 5 HP | 7.5HP | 15HP |
| 混合容量 Capacity | 0.5~1 kgs | 2~3 kgs | 5~7 kgs |







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